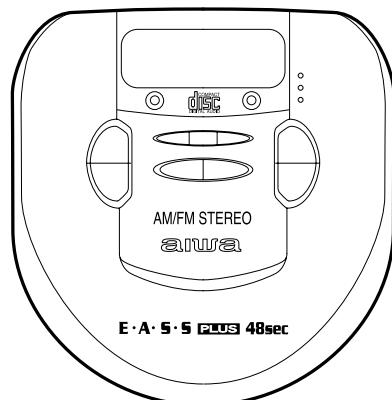




XP-R110 ALH
XP-R210 ALH,AU
AHC,AHK,AHR



SERVICE MANUAL

COMPACT DISC PLAYER

BASIC CD MECHANISM: DA23L

- This Service Manual is the "Revision Publishing" and replaces "Simple Manual" of XP-R110<ALH>(S/M Code No. 09-001-426-4T1) and XP-R210<AU,ALH> (S/M Code No. 09-001-426-3T1) and XP-R210<AHC,AHK,AHR> (S/M Code No. 09-001-426-3T2).

aiwa
S/M Code No. 09-003-426-3R1

REVISION
DATA

SPECIFICATIONS

Tracking system	3-beam laser	Maximum outside dimensions	128 (W) x 31.2 (H) x
Laser pickup	Semiconductor laser	129.5 (D) mm (excluding	projecting parts and controls)
D/A conversion	4-times oversampling digital filter + 1-bit DAC	(5 $\frac{1}{8}$ x 1 $\frac{1}{4}$ x 5 $\frac{1}{8}$ in.)	
Frequency Response	20 – 20,000 Hz (47 K ohms)	Approx. 225 g (7.9 oz.)	
Output	PHONES/LINE OUT jack (stereo mini-jack)	(excluding batteries)	
Frequency range	AM: 531/530 kHz - 1,602/1,710 kHz (9 kHz/10 kHz steps)		
	FM: 87.5 - 108 MHz		
Maximum output	12 mW + 12 mW (EIAJ 16 ohms at 1 kHz)	AC Adaptor AC-D603 HC	AC 220 V, 50 Hz<AHC>
	500 mV (47 k ohms at 1 kHz)	Rated input	AC 120 V, 60 Hz<AU>
Power supply	DC 3 V using two LR6 (size AA) alkaline batteries		AC 230 V, 50 Hz<AHK>
	DC 2.4 V using two commercially available (Ni-Cd 1.2 V 700 mAh) rechargeable batteries		115/230 V AC, switchable, 50/ 60 Hz<AHR>
	DC 2.4 V using two supplied rechargeable batteries<AHK>		For the customer in Argentina
	AC house current using the supplied AC adaptor		AC-D603 HA: 230 V AC, 50 Hz
			For the customer except in Argentina
			AC-D603 HR: 115/230 V AC, switchable, 50/60 Hz<ALH>

- Design and specifications are subject to change without notice.

ACCESSORIES / PACKAGE LIST

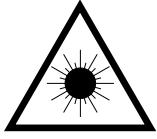
REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
1	8A-HC1-903-010	IB, HC (ECK) S<210AHC>	
1	8A-HC1-910-010	IB, HK (ECH) S<210AHK>	
1	8A-HC1-902-010	IB, HR (ECA) S<210AHR>	
1	8A-HC1-904-010	IB, LH (3L) S<210ALH>	
1	8A-HCB-904-010	IB, LH (3L) S<110ALH>	
1	8A-HC1-901-010	IB, U (E) S<210AU>	
1	8A-HC1-909-010	IB, U (F) S<210AU>	
1	8A-HC1-908-010	IB, U (S) S<210AU>	
2	87-A90-312-010	PLUG, CONVERSION WTN-1157R1<210ALH, 210AHR, 110ALH>	
3	87-B30-141-010	BAT, NB-301 NC (2PCS) <210AHK>	
4	87-B30-224-010	HEADPHONE, HP-M033<210AU>	
4	87-B30-265-010	HEADPHONE, HP-M043<EXCEPT 210AU>	
5	87-B30-286-010	AC ADAPTOR, AC-D603HCNC<210AHC>	
5	87-B30-285-010	AC ADAPTOR, AC-D603HRNC<210ALH, 210AHR, 110ALH>	
5	87-B30-284-010	AC ADAPTOR, AC-D603KNC<210AHK>	
5	87-B30-282-010	AC ADAPTOR, AC-D603UNC<210AU>	

PROTECTION OF EYES FROM LASER BEAM DURING SERVICING

This set employs laser. Therefore, be sure to follow carefully the instructions below when servicing.

WARNING!

WHEN SERVICING, DO NOT APPROACH THE LASER EXIT WITH THE EYE TOO CLOSELY. IN CASE IT IS NECESSARY TO CONFIRM LASER BEAM EMISSION. BE SURE TO OBSERVE FROM A DISTANCE OF MORE THAN 30cm FROM THE SURFACE OF THE OBJECTIVE LENS ON THE OPTICAL PICK-UP BLOCK.



- Caution: Invisible laser radiation when open and interlocks defeated avoid exposure to beam.
- Advarsel: Usynlig laserstråling ved åbning, når sikkerhedsafbrydere er ude af funktion. Undgå utsættelse for stråling.

VAROITUS!

Laiteen Käyttäminen muulla kuin tässä käyttöohjeessa mainitulla tavalla saattaa altistaa käytäjän turvallisuusluokan 1 ylitävälle näkymättömälle lasersäteilylle.

VARNING!

Om apparaten används på annat sätt än vad som specificeras i denna bruksanvisning, kan användaren utsättas för osynlig laserstrålning, som överskrider gränsen för laserklass 1.

CAUTION

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

ATTENTION

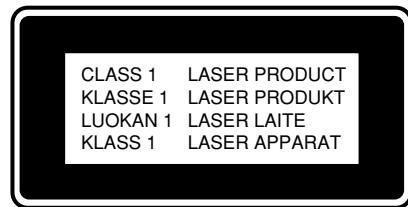
L'utilisation de commandes, réglages ou procédures autres que ceux spécifiés peut entraîner une dangereuse exposition aux radiations.

ADVARSEL!

Usynlig laserstråling ved åbning, når sikkerhedsafbrydere er ude af funktion. Undgå utsættelse for stråling.

This Compact Disc player is classified as a CLASS 1 LASER product.

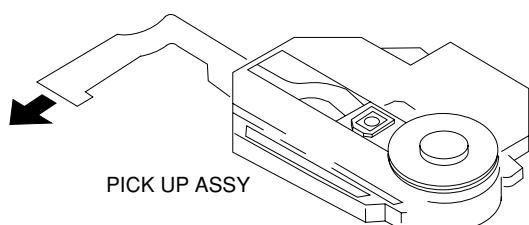
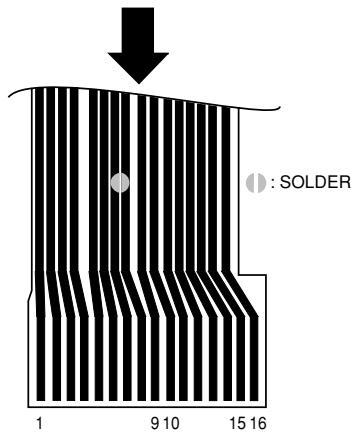
The CLASS 1 LASER PRODUCT label is located on the rear exterior.



Precaution to replace Optical block (SF-P200)

Body or clothes electrostatic potential could ruin laser diode in the optical block. Be sure ground body and workbench, and use care the clothes do not touch the diode.

- 1) After the connection, remove solder shown in the right figure.



ELETTRICAL MAIN PARTS LIST

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
IC				C213	87-A10-047-080	C-CAP,U 1-10 Z F	
				C214	87-010-831-080	C-CAP,U,0.1-16F	
87-A21-082-040	C-IC,BA6655AFV			C215	87-A11-246-080	C-CAP,S 4.7-6.3 M B	
8A-HC1-603-010	C-IC,MN101C439-AB			C216	87-A11-246-080	C-CAP,S 4.7-6.3 M B	
87-A21-446-010	C-IC,MN62782RPT1			C217	87-010-831-080	C-CAP,U,0.1-16F	
87-A21-561-040	C-IC,MSM51V17400D-SJ<EXCEPT 110ALH>			C301	87-016-426-080	C-CAP,E 47-4 5.5N	
87-A21-578-040	C-IC,AN8838NSB			C302	87-012-286-080	C-CAP,U 0.01-25 K B	
87-A21-543-040	C-IC,NJU7012			C303	87-012-274-080	C-CAP,U 1000P-50 K B<EXCEPT 110ALH>	
87-A21-521-040	C-IC,BH6517FS			C303	87-010-831-080	C-CAP,U,0.1-16F<110ALH>	
87-A21-085-040	C-IC,TA2120FN			C304	87-010-831-080	C-CAP,U,0.1-16F	
87-A21-558-040	C-IC,LA1827V-TLM			C305	87-012-286-080	C-CAP,U 0.01-25 K B	
87-A20-124-080	IC, TK11823			C306	87-012-286-080	C-CAP,U 0.01-25 K B	
87-A21-559-040	C-IC,LC72121V-D-TLM			C307	87-012-286-080	CAP, U 0.01-25	
8A-HC1-604-010	C-IC,UPD789405AGK-A12-9EU			C309	87-016-430-080	C-CAP,E 100-6.3 5.5N	
87-A21-030-040	C-IC,S-93C46AMFN			C310	87-012-286-080	CAP, U 0.01-25	
TRANSISTOR				C311	87-012-274-080	CHIP CAP,U 1000P-50B	
				C401	87-016-430-080	C-CAP,E 100-6.3 5.5N	
				C402	87-010-831-080	C-CAP,U,0.1-16F	
87-026-608-080	C-TR,DTC 123 JK			C403	87-016-085-080	CAP,E 1000-6.3PF	
87-A30-075-080	C-TR,2SA1235F			C404	87-010-831-080	C-CAP,U,0.1-16F	
89-211-323-080	C-TR,2SB1132R			C405	87-A10-260-080	C-CAP,U 0.1-16 K B	
89-416-643-080	C-TR,2SD1664R			C406	87-012-273-080	C-CAP,U 820P-50 B	
87-A30-076-080	C-TR,2SC3052F			C407	87-010-787-080	CAP, U 0.022-25	
89-113-695-680	C-TR,2SA1369G/H			C408	87-A10-260-080	C-CAP,U 0.1-16 K B	
87-A30-332-040	C-TR,CPH3106			C409	87-A10-827-080	C-CAP,U 0.47-6.3 K B	
87-A30-333-040	C-TR,CPH3206			C410	87-012-286-080	CAP, U 0.01-25	
87-A30-378-040	C-TR,UMG4N			C411	87-010-831-080	C-CAP,U,0.1-16F	
87-026-210-040	C-TR,DTC144EK			C412	87-016-429-080	C-CAP,E 100-4 5.5N	
87-A30-246-040	C-TR,2SA1037AK			C413	87-010-831-080	C-CAP,U,0.1-16F	
87-A30-336-040	C-TR,UMH4N			C415	87-010-831-080	C-CAP,U,0.1-16F	
87-026-233-080	TR,DTA114TK-TP			C420	87-010-831-080	C-CAP,U,0.1-16F	
87-026-239-080	TR,DTC114TK (0.2W)			C421	87-010-831-080	C-CAP,U,0.1-16F	
87-A30-377-040	C-TR,2SB815B7			C422	87-010-831-080	C-CAP,U,0.1-16F	
89-324-121-080	C-TR,2SC2412K			C423	87-010-831-080	C-CAP,U,0.1-16F	
87-026-235-080	CHIP-TR,DTC114EK			C451	87-010-831-080	C-CAP,U,0.1-16F<EXCEPT 110ALH>	
87-A30-328-040	C-TR,IMX9			C502	87-010-831-080	C-CAP,U,0.1-16F	
87-026-210-080	CHIP-TR,DTC144EK			C504	87-010-831-080	C-CAP,U 0.1-16F	
89-113-625-080	TR,2SA1362GR(120MHZ,0.			C505	87-A11-228-080	C-CAP,U 0.027-25 K B	
87-026-297-080	TR,DTA144TK			C506	87-012-199-080	CAP 220P	
89-324-123-080	C-TR,2SC2412K S			C507	87-012-193-080	C-CAP,U 82P-50 CH	
89-327-143-080	TR,2SC2714 (0.1W)			C508	87-012-193-080	C-CAP,U 82P-50 CH	
89-503-025-080	CHIP FET,2SK302 GR			C509	87-012-193-080	C-CAP,U 82P-50 CH	
DIODE				C510	87-016-429-080	C-CAP,E 100-4 M WX	
				C511	87-010-831-080	C-CAP,U 0.1-16F	
				C512	87-016-426-080	C-CAP,E 47-4 5.5N	
				C513	87-010-831-080	C-CAP,U 0.1-16F	
87-A40-614-040	C-DIODE,SFPB-72			C514	87-A11-228-080	C-CAP,U 0.027-25 K B	
87-A40-469-080	C-DIODE,HSM2838CTR			C515	87-A11-228-080	C-CAP,U 0.027-25 K B	
87-A40-592-040	C-ZENER,HZM11NB2			C516	87-A10-260-080	C-CAP,U 0.1-16 K B	
87-A40-469-040	C-DIODE,HSM2838CTR			C518	87-012-176-080	CAP 15P	
87-A40-590-040	C-DIODE,HRW0202A			C520	87-016-426-080	C-CAP,E 47-4 5.5N	
87-020-331-080	CHIP-DIODE,DAN202K			C521	87-012-274-080	CHIP CAP,U 1000P-50B	
MAIN C.B				C522	87-A10-047-080	C-CAP,U 1-10 Z F	
C101	87-012-286-080	CAP, U 0.01-25		C523	87-A10-047-080	C-CAP,U 1-10 Z F	
C102	87-A11-031-080	C-CAP,E 100-16 M WX		C524	87-012-172-080	CAPACITOR CHIP U 10P CH	
C103	87-012-286-080	CAP, U 0.01-25		C601	87-016-429-080	C-CAP,E 100-4 5.5N	
C104	87-016-367-080	C-CAP,E 47-6.3		C602	87-012-286-080	CAP, U 0.01-25	
C201	87-016-431-080	C-CAP,E 220-4 5.5N		C603	87-010-831-080	C-CAP,U,0.1-16F	
C202	87-012-274-080	CHIP CAP,U 1000P-50B		C604	87-010-831-080	C-CAP,U,0.1-16F	
C203	87-012-286-080	CAP, U 0.01-25		C609	87-010-831-080	C-CAP,U,0.1-16F	
C204	87-016-430-080	C-CAP,E 100-6.3 5.5N		C610	87-A10-047-080	C-CAP,U 1-10 Z F	
C205	83-HC3-635-080	C-CAP,E 220-6.3 WF		C611	87-A10-047-080	C-CAP,U 1-10 Z F	
C206	87-A12-159-080	C-CAP, 10-6.3 K B GRM42-6		C612	87-010-831-080	C-CAP,U,0.1-16F	
C207	87-010-831-080	C-CAP,U,0.1-16F		C613	87-018-209-010	CAP, 0.1-25UP050<AHR,AHC,AHK>	
C208	87-010-831-080	C-CAP,U,0.1-16F		C701	87-016-429-080	C-CAP,E 100-4 5.5N	
C209	87-012-172-080	CAPACITOR CHIP U 10P CH		C702	87-012-274-080	CHIP CAP,U 1000P-50B	
C210	87-012-195-080	C-CAP,U 100P-50CH		C703	87-012-274-080	CHIP CAP,U 1000P-50B	
C211	87-A10-047-080	C-CAP,U 1-10 Z F		C706	87-010-831-080	C-CAP,U,0.1-16F	
C212	87-012-188-080	C-CAP,U 47P-50 CH		C707	87-A10-047-080	C-CAP,U 1-10 Z F	
				C708	87-A10-047-080	C-CAP,U 1-10 Z F	

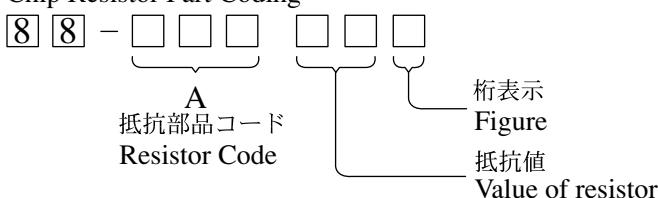
REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
C709	87-A10-047-080	C-CAP, U 1-10 Z F		C828	87-012-286-080	CAP, U 0.01-25	
C710	87-016-421-080	C-CAP, E 10-16 5.5N		C829	87-012-274-080	CHIP CAP, U 1000P-50B	
C711	87-016-429-080	C-CAP, E 100-4 5.5N		C831	87-012-274-080	CHIP CAP, U 1000P-50B	
C712	87-A10-353-080	C-CAP, U0.22-10KB		C833	87-A11-241-080	C-CAP, TN 22-6.3 M F93 A	
C713	87-010-831-080	C-CAP, U,0.1-16F		C834	87-012-274-080	CHIP CAP, U 1000P-50B	
C714	87-A11-062-080	C-CAP, S 2.2-16 Z F		C836	87-012-286-080	CAP, U 0.01-25	
C715	87-016-421-080	C-CAP, E 10-16 5.5N		C838	87-010-829-080	CAP, U 0.047-16	
C716	87-010-831-080	C-CAP, U,0.1-16F		C841	87-012-286-080	CAP, U 0.01-25	
C717	87-010-831-080	C-CAP, U,0.1-16F		C842	87-012-273-080	C-CAP, U 820P-50 B	
C718	87-016-431-080	C-CAP, E 220-4 5.5N		C843	87-012-286-080	CAP, U 0.01-25	
C719	87-016-431-080	C-CAP, E 220-4 5.5N		C844	87-A11-246-080	C-CAP, S 4.7-6.3 M B	
C720	87-012-274-080	CHIP CAP, U 1000P-50B		C845	87-012-274-080	CHIP CAP, U 1000P-50B	
C721	87-012-274-080	CHIP CAP, U 1000P-50B		C846	87-A11-246-080	C-CAP, S 4.7-6.3 M B	
CN301	87-A60-792-080	C-CONN,30P V 30FLT-SM1TB		C847	87-012-286-080	CAP, U 0.01-25	
CN501	87-009-214-080	CONN,16P 52207-1690		C848	87-012-286-080	CAP, U 0.01-25	
CN601	87-099-522-080	CONN,6P ZH-SM3 V W		C849	87-A10-047-080	C-CAP, U 1-10 Z F	
FB701	83-XM1-617-080	C-COIL,BK2125HM601		C850	87-A10-047-080	C-CAP, U 1-10 Z F	
FB702	83-XM1-617-080	C-COIL,BK2125HM601		C851	87-012-282-080	CAP, U 4700P-50	
FB703	83-XM1-617-080	C-COIL,BK2125HM601		C852	87-012-282-080	CAP, U 4700P-50	
FB704	83-XM1-617-080	C-COIL,BK2125HM601		C853	87-012-170-080	C-CAP, U 8P-50 CH	
J101	87-A60-421-010	JACK,DC HEC3600 BLK 6		C854	87-012-167-080	C-CAP, U 5P-50 CH	
J701	85-HC5-616-010	JACK,3.5 ST W/R GRN		C855	87-012-337-080	C-CAP, U 56P-50 CH	
L201	88-HC4-615-040	C-COIL,39UH 7006-2M		C856	87-A11-246-080	C-CAP, S 4.7-6.3 M B	
L301	87-A50-367-080	C-COIL, 10UH LQG21F		C857	87-012-286-080	CAP, U 0.01-25	
L302	87-A50-367-080	C-COIL, 10UH LQG21F		C858	87-A11-061-080	C-CAP, S 2.2-10 K B	
L401	87-A50-556-080	C-COIL, 47UH K LQH3C		C859	87-012-286-080	CAP, U 0.01-25	
L402	87-A50-440-080	C-COIL, 100UH K LQH3C34		C861	87-A11-246-080	C-CAP, S 4.7-6.3 M B	
L501	87-A50-367-080	C-COIL, 10UH LQG21F		C862	87-A11-061-080	C-CAP, S 2.2-10 K B	
L502	87-A50-367-080	C-COIL, 10UH LQG21F		C901	87-012-274-080	CHIP CAP, U 1000P-50B	
L601	87-A50-367-080	C-COIL, 10UH LQG21F		C903	87-012-286-080	CAP, U 0.01-25	
L610	87-005-843-080	C-COIL,470UH K LQH3C		C904	87-012-274-080	CHIP CAP, U 1000P-50B	
R222	87-022-246-080	C-RES, U 20K-1/16W F		C905	87-012-274-080	CHIP CAP, U 1000P-50B	
R224	87-022-239-080	C-RES U 10K-1/16WF		C906	87-012-174-080	CAP CHIP CERA SS 12P CHJ	
S101	87-A91-622-010	SW,MICRO PV1102		C907	87-012-176-080	CAP 15P	
S302	87-A90-494-080	C-SW,SL 1-1-3 SSSS81		C908	87-A11-246-080	C-CAP, S 4.7-6.3 M B	
S303	87-A90-494-080	C-SW, SL 1-1-3 SSSS81<EXCEPT 110ALH>		C909	87-012-286-080	CAP, U 0.01-25	
TC208	87-A91-185-080	C-TRIMMER,CER 30P TZC03		C910	87-012-286-080	CAP, U 0.01-25	
VR701	87-A91-145-080	C-VR,RTRY 30KCX2 H RK14J12R		C911	87-012-286-080	CAP, U 0.01-25	
X301	87-A70-255-080	C-VIB,4.19MHZ CSTRC0419MG03		C912	87-012-188-080	C-CAP, U 47P-50 CH	
X401	87-A70-201-080	C-VIB,CER 16.93MHZ CSTCV-MXJ0C		C913	87-012-286-080	CAP, U 0.01-25	
LID C.B				C914	87-A11-158-080	C-CAP, TN 4.7-16 M A F93	
ANT801	8Z-HC1-610-010	ANT, BAR-ANTENNA		C915	87-010-831-080	C-CAP, U,0.1-16F	
BPF801	87-008-406-080	BPF GFMB1		C916	87-A11-246-080	C-CAP, S 4.7-6.3 M B	
C800	87-012-195-080	C-CAP, U 100P-50CH		C935	87-012-274-080	CHIP CAP, U 1000P-50B	
C801	87-012-286-080	C-CAP, U 0.01-25		C936	87-012-274-080	CHIP CAP, U 1000P-50B	
C802	87-012-176-080	CAP 15P		C937	87-012-274-080	CHIP CAP, U 1000P-50B	
C804	87-012-335-080	C-CAP, U 270P-50 SL		C941	87-A11-246-080	C-CAP, S 4.7-6.3 M B	
C805	87-012-199-080	CAP 220P		C942	87-012-286-080	CAP, U 0.01-25	
C806	87-010-831-080	C-CAP, U,0.1-16F		C943	87-012-286-080	CAP, U 0.01-25	
C807	87-010-831-080	C-CAP, U,0.1-16F		C944	87-012-286-080	CAP, U 0.01-25	
C809	87-012-176-080	CAP 15P		C945	87-012-286-080	CAP, U 0.01-25	
C810	87-012-176-080	C-CAP, U 15P-50J CH		C946	87-012-286-080	CAP, U 0.01-25	
C811	87-012-184-080	C-CAP, U 33P-50 CH		C947	87-A11-246-080	C-CAP, S 4.7-6.3 M B	
C812	87-012-176-080	CAP 15P		C948	87-012-286-080	CAP, U 0.01-25	
C813	87-012-186-080	C-CAP, U 39P-50 CH		CF801	87-A91-352-080	C-FLTR, SFEV 10.7MS2-A	
C814	87-012-274-080	CHIP CAP, U 1000P-50B		CF802	87-A91-352-080	C-FLTR, SFEV 10.7MS2-A	
C815	87-012-162-080	C-CAP, U 1P-50 CK		CF803	87-A90-456-080	C-FLTR, PFWCC 450J3	
C816	87-012-286-080	CAP, U 0.01-25		CF804	8Z-HC1-612-080	C-FLTR, CDACV 10.7MG83-A	
C817	87-012-274-080	C-CAP, U 1000P-50 K B		D802	87-A40-517-040	C-VARI-CAP, SVC208	
C818	87-012-286-080	CAP, U 0.01-25		D803	87-A40-517-040	C-VARI-CAP, SVC208	
C819	87-012-286-080	CAP, U 0.01-25		D804	87-A40-462-040	C-VARI-CAP, SVC347(S)	
C821	87-012-286-080	CAP, U 0.01-25		IFT803	87-005-788-080	C-IFT, AM (450K)	
C822	87-A10-707-080	C-CAP, U 0.47U-16 F Z		L801	8A-HC1-611-010	COIL, FM OSC-AHC1	
C823	87-A10-707-080	C-CAP, U 0.47U-16 F Z		L802	8A-HC1-612-010	COIL, FM RF-AHC1	
C824	87-012-278-080	C-CAP, U 2200P-50 B		L804	87-003-247-080	C-COIL, 100UH	
C825	87-A10-025-080	C-CAP, U 0.22-16Z F		L805	87-A50-037-080	C-COIL,D-D 5CDLU	
C826	87-A10-707-080	C-CAP, U 0.47U-16 F Z		L807	87-A50-536-080	C-COIL, 10UH K LQH3C24	
C827	87-A11-061-080	C-CAP, S 2.2-10 K B		L808	87-A50-536-080	C-COIL, 10UH K LQH3C24	
				L901	87-A50-536-080	C-COIL, 10UH K LQH3C24	

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
L902	87-A50-536-080		C-COIL, 10UH K LQH3C24	SW906	87-A91-668-080		C-SW, TACT EVQ-PQH-B55
LCD901	8A-HC1-610-010		LCD, AHC-1	SW907	87-A91-668-080		C-SW, TACT EVQ-PQH-B55
LED902	87-A91-327-040		C-LED, SEC1703C GRN	SW908	87-A91-668-080		C-SW, TACT EVQ-PQH-B55
LED903	87-A91-328-040		C-LED, SEC1803C ORN	SW909	87-A91-668-080		C-SW, TACT EVQ-PQH-B55
LED904	87-A91-326-040		C-LED, SEC1603C RED	SW910	87-A91-668-080		C-SW, TACT EVQ-PQH-B55
SW901	87-A91-668-080		C-SW, TACT EVQ-PQH-B55	SW911	87-A91-668-080		C-SW, TACT EVQ-PQH-B55
SW902	87-A91-668-080		C-SW, TACT EVQ-PQH-B55	SW920	87-036-379-180		C-SW, SL1-1-2 SS350
SW903	87-A91-668-080		C-SW, TACT EVQ-PQH-B55	TC801	87-A91-185-080		C-TRIMMER, CER 30P TZC03
SW904	87-A91-668-080		C-SW, TACT EVQ-PQH-B55	X801	87-A70-259-010		VIB, XTAL 4.5MHZ CSA-309
SW905	87-A91-668-080		C-SW, TACT EVQ-PQH-B55	X901	87-A70-255-080		C-VIB, 4.19MHZ CSTR0419MG03

○チップ抵抗部品コード／CHIP RESISTOR PART CODE

チップ抵抗部品コードの成り立ち

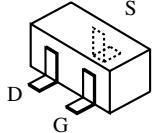
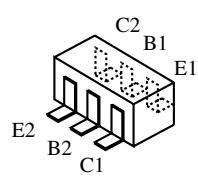
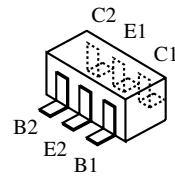
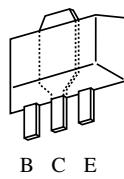
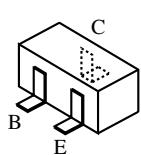
Chip Resistor Part Coding



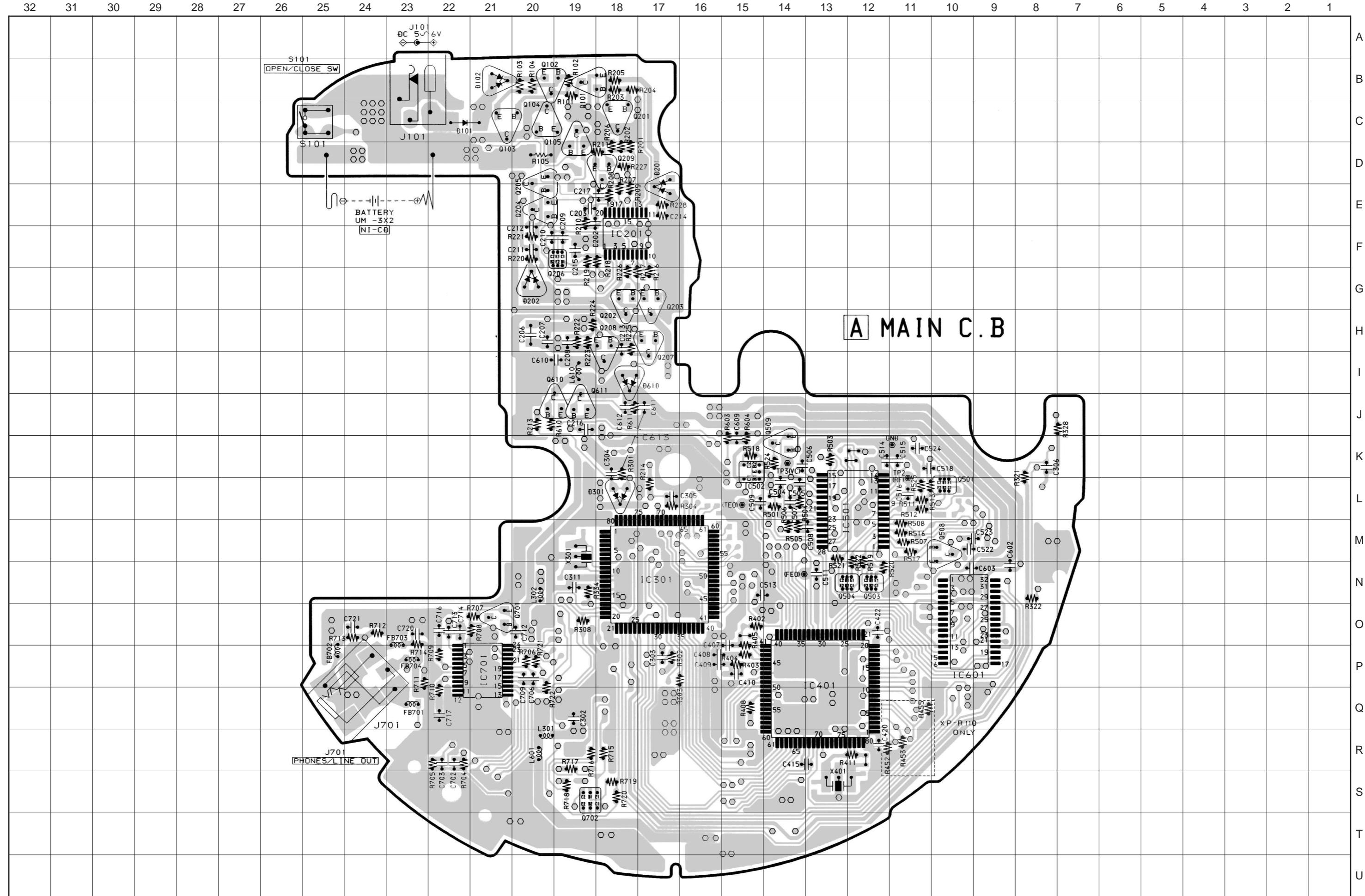
チップ抵抗
Chip resistor

容量 Wattage	種類 Type	許容誤差 Tolerance	記号 Symbol	寸法／Dimensions (mm)			抵抗コード Resistor Code : A	
				外形／Form	L	W		
1/16W	1005	± 5%	CJ		1.0	0.5	0.35	104
1/16W	1608	± 5%	CJ		1.6	0.8	0.45	108
1/10W	2125	± 5%	CJ		2	1.25	0.45	118
1/8W	3216	± 5%	CJ		3.2	1.6	0.55	128

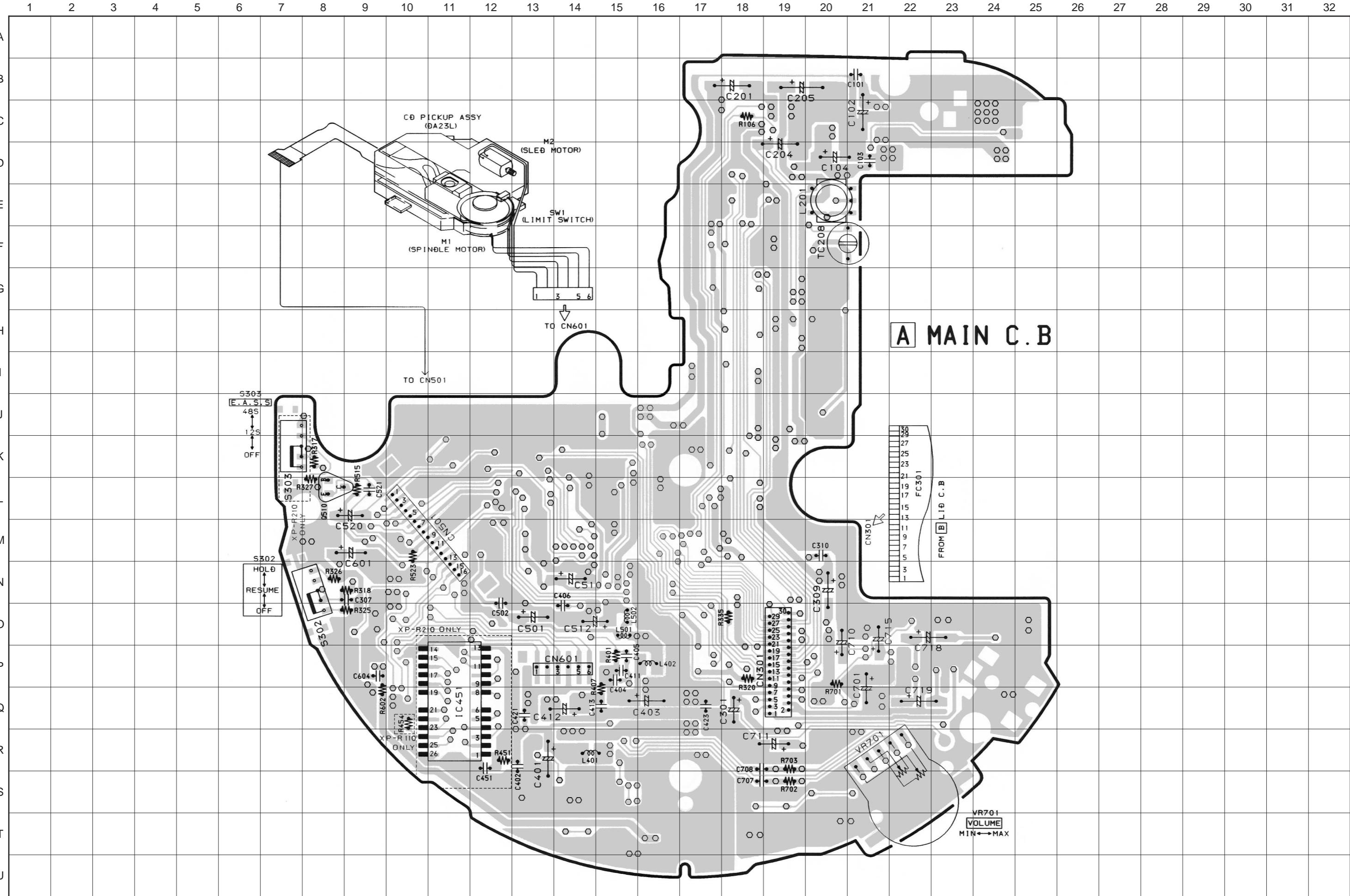
TRANSISTOR ILLUSTRATION



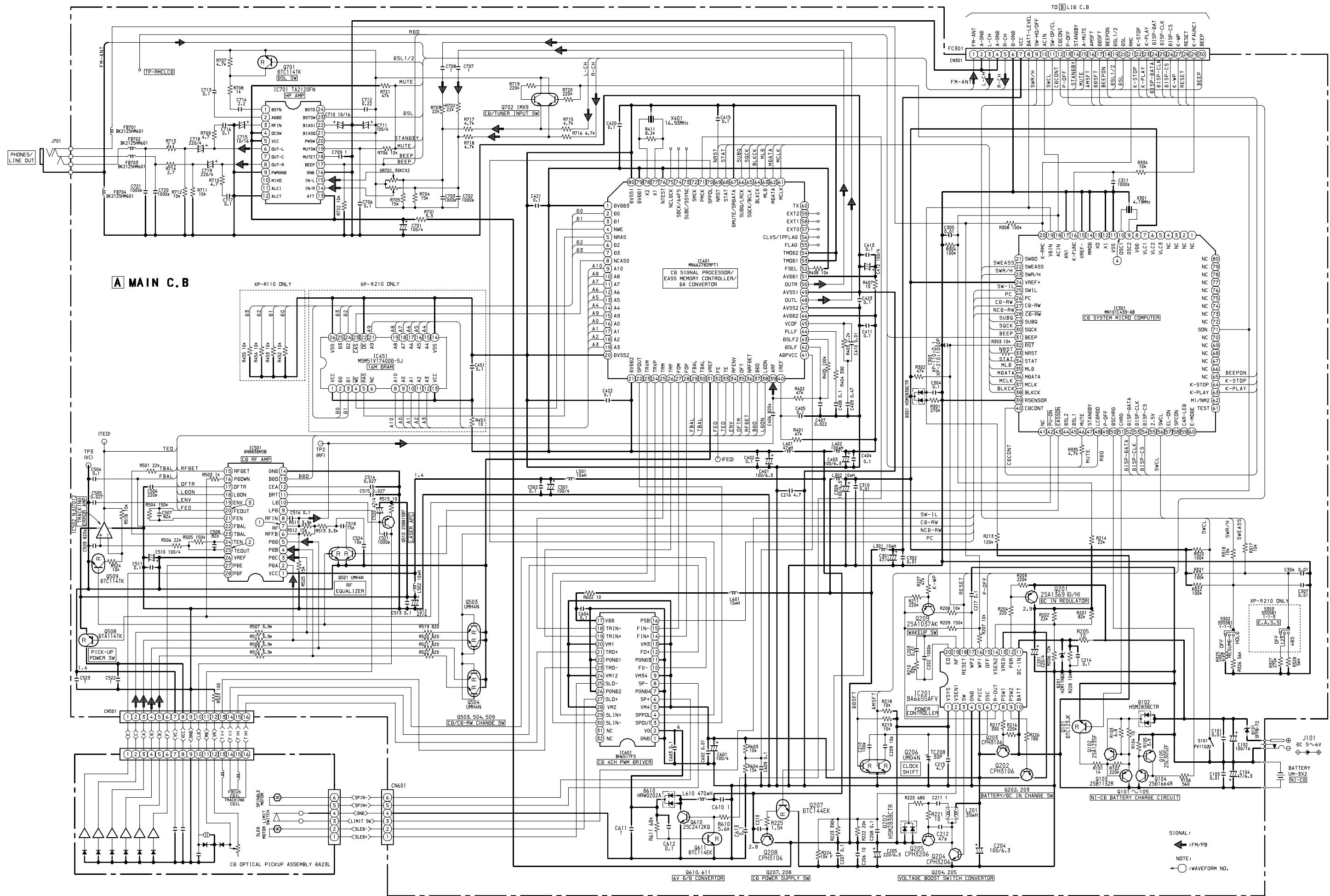
2SA1037AK	CPH3206	2SA1369	UMG4N	UMH4N	2SK302GR
2SA1235F	DTA114TK	2SB1132		IMX9	
2SA1362GR	DTA114TK-TP	2SD1664			
2SC2412K	DTC114EK				
2SC2412K S	DTC114TK				
2SC2714	DTC123JK				
2SC3052F					
CPH3106					



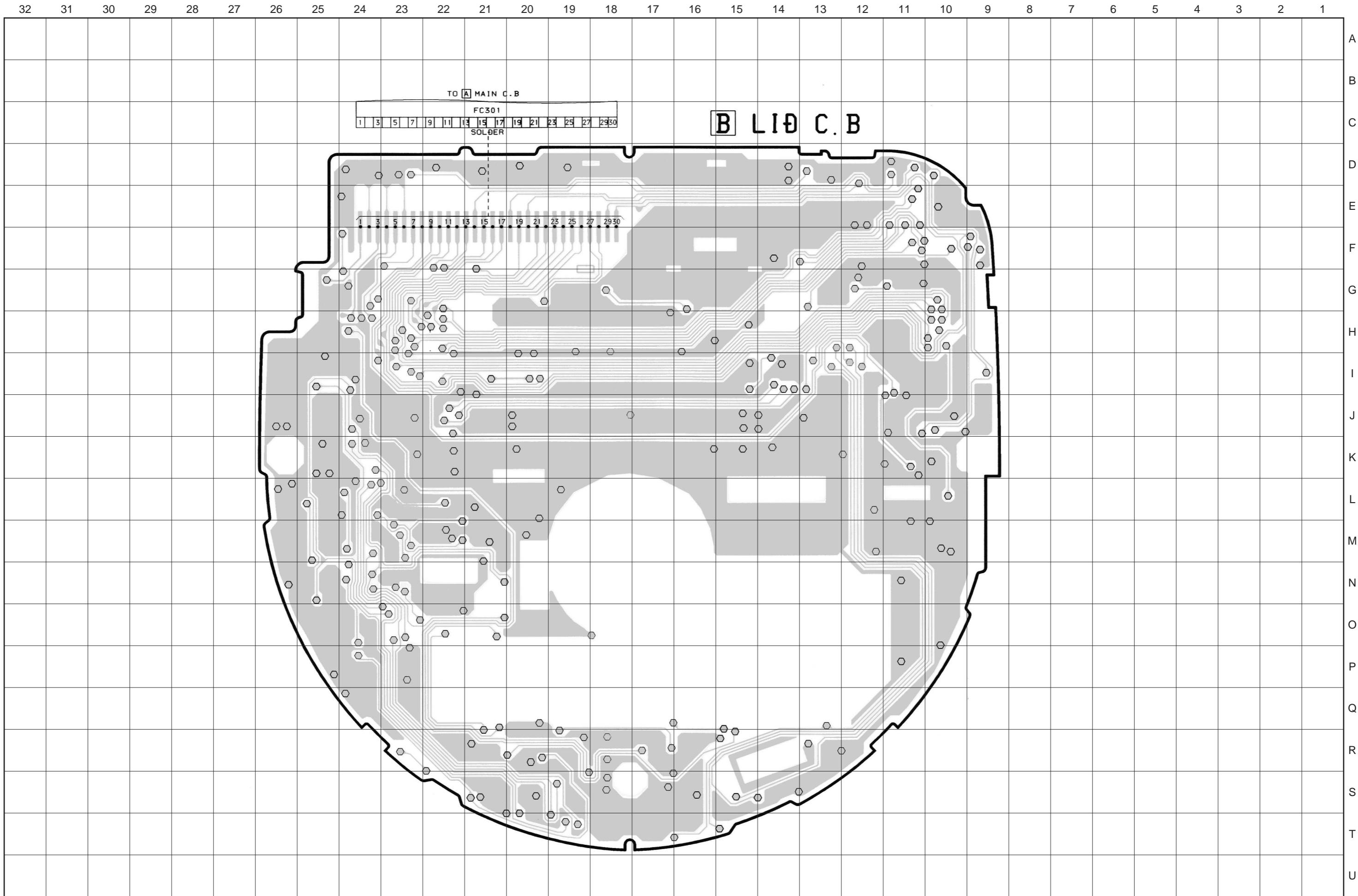
WIRING - 1 (MAIN: 2 / 2)

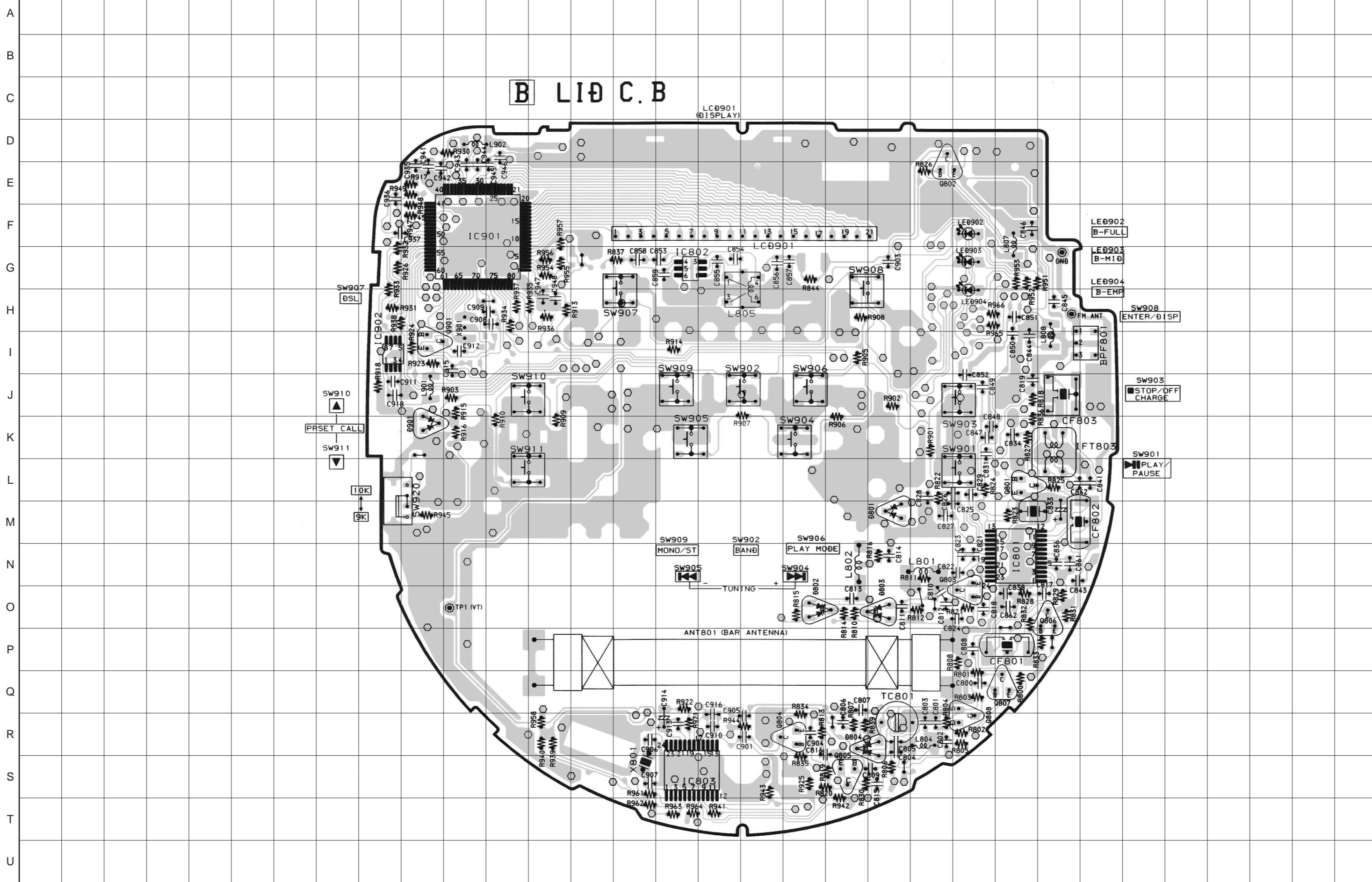


SCHEMATIC DIAGRAM - 1 (MAIN)

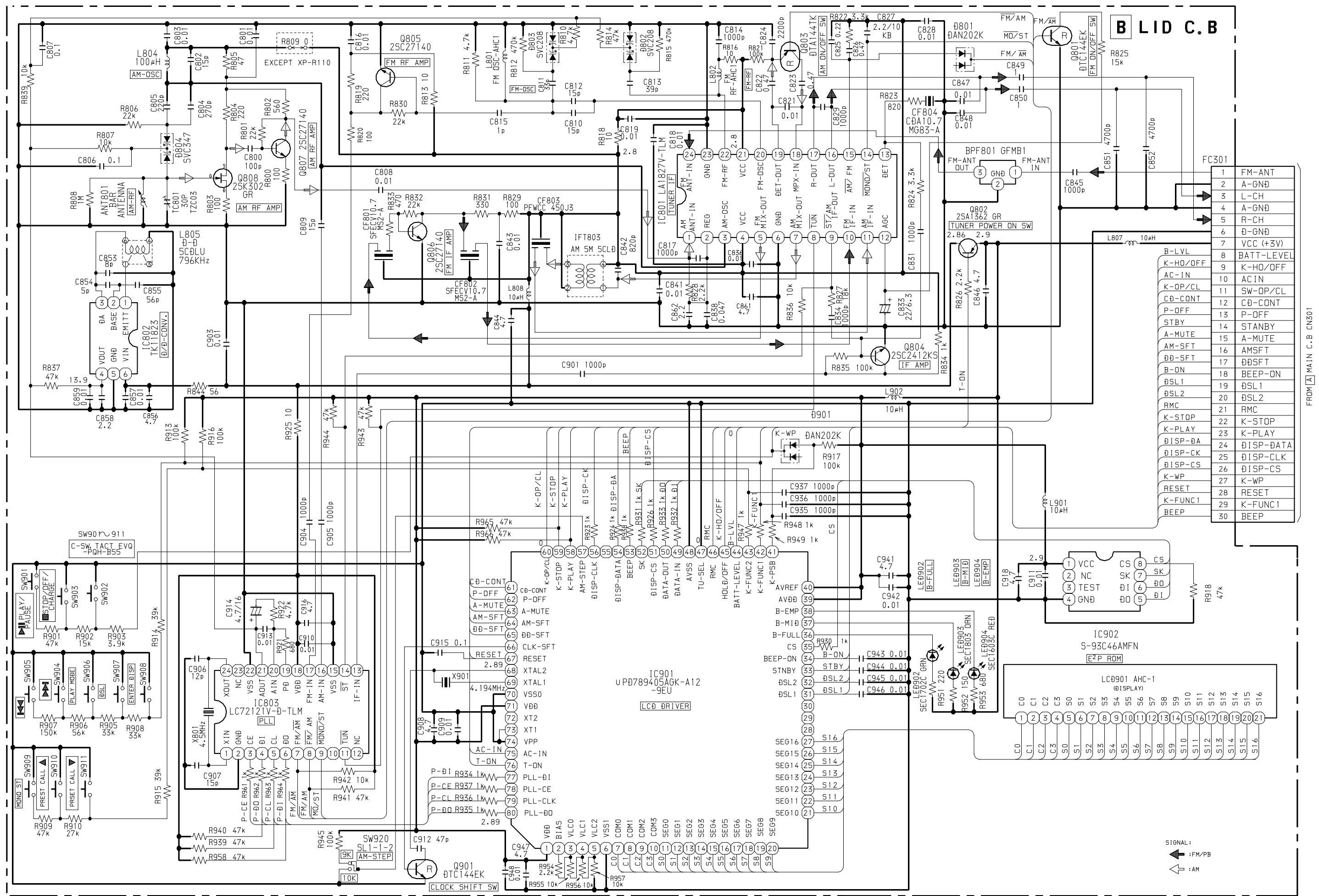


WIRING - 2 (LID: 1 / 2)



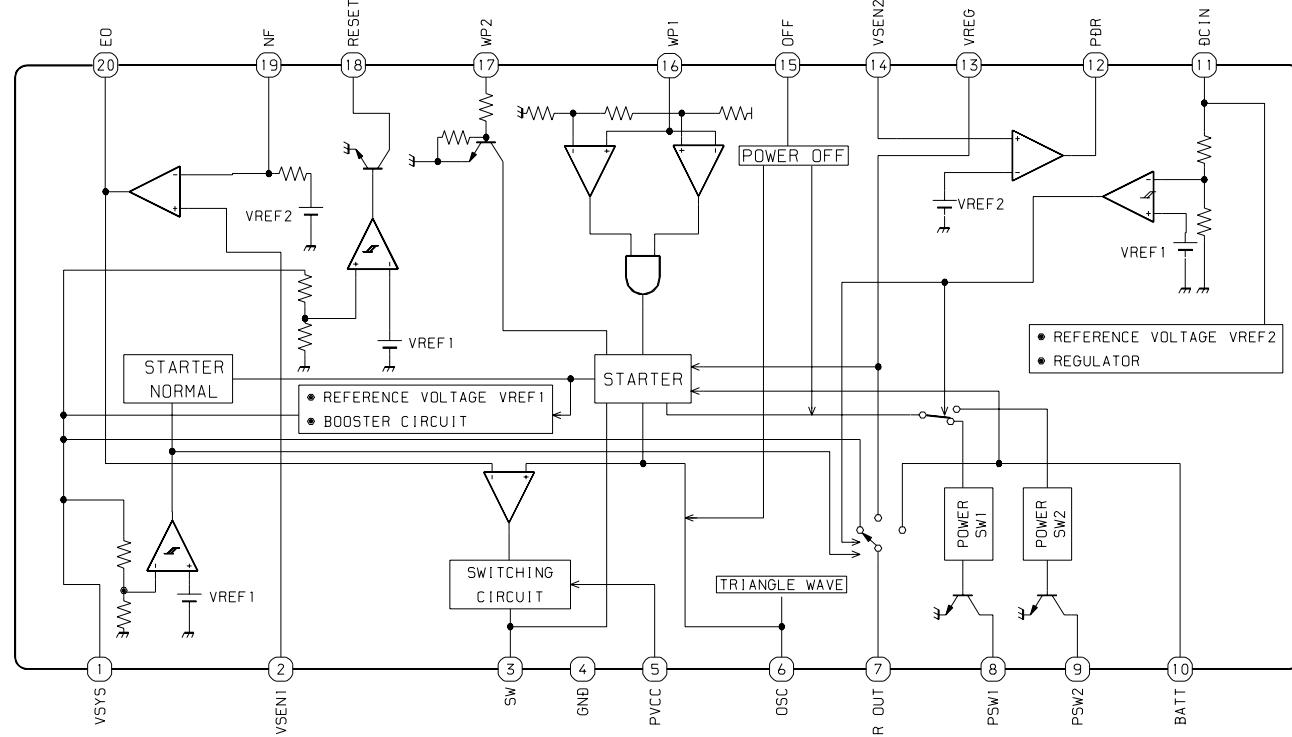


SCHEMATIC DIAGRAM - 2 (LID)

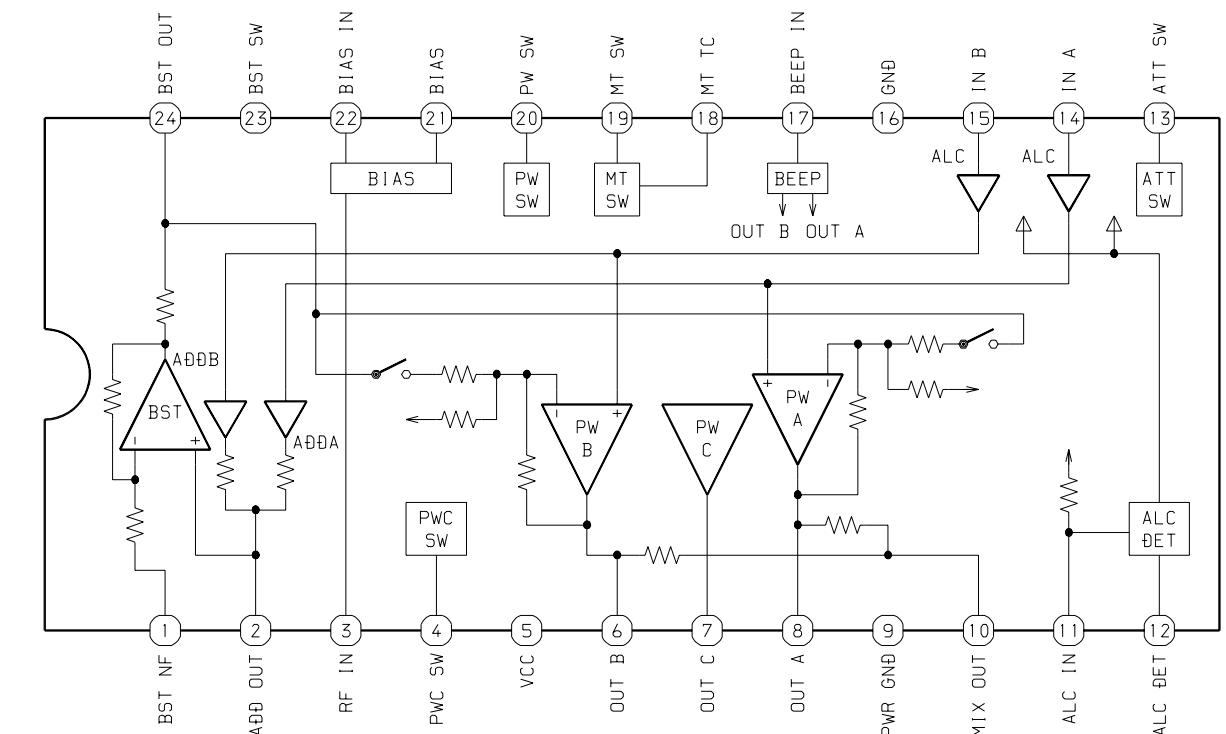


IC BLOCK DIAGRAM

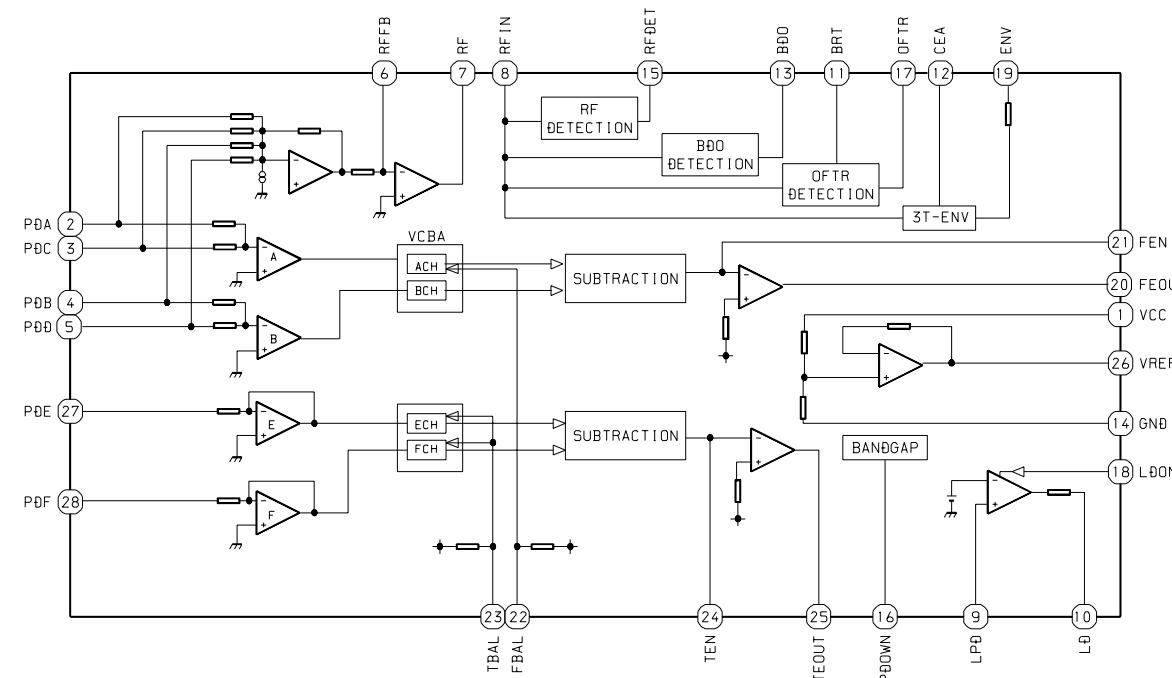
IC, BA6655AFV



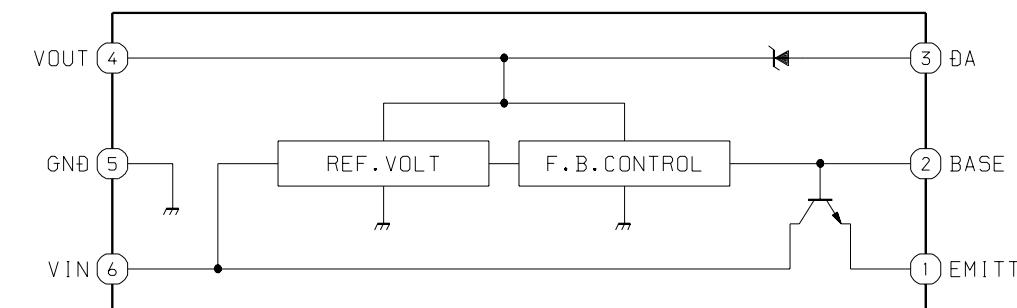
IC, TA2120FN



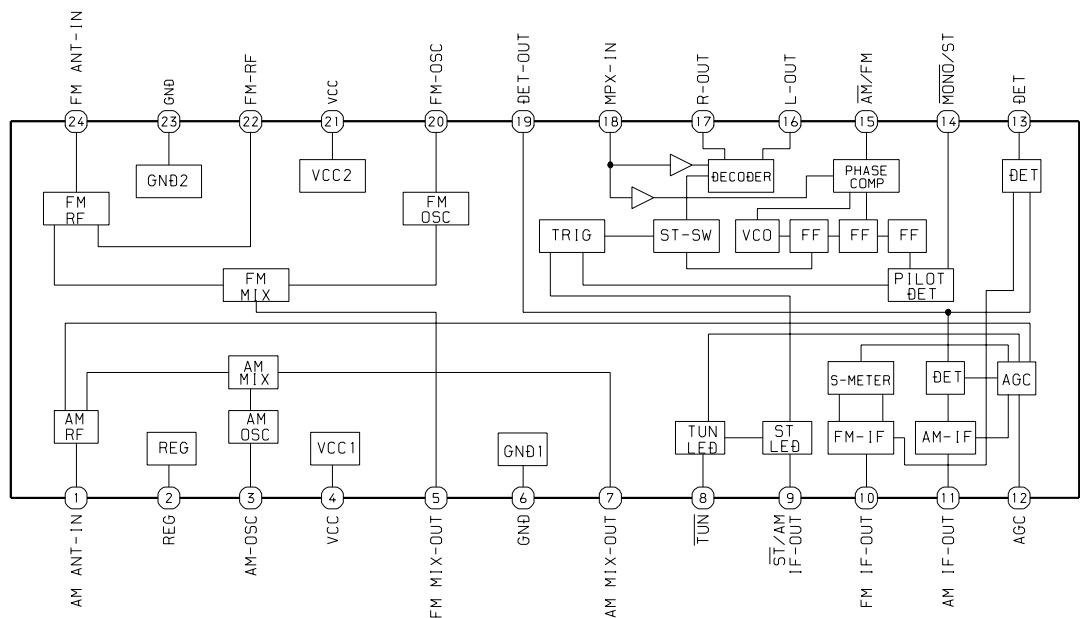
IC, AN8838NSB



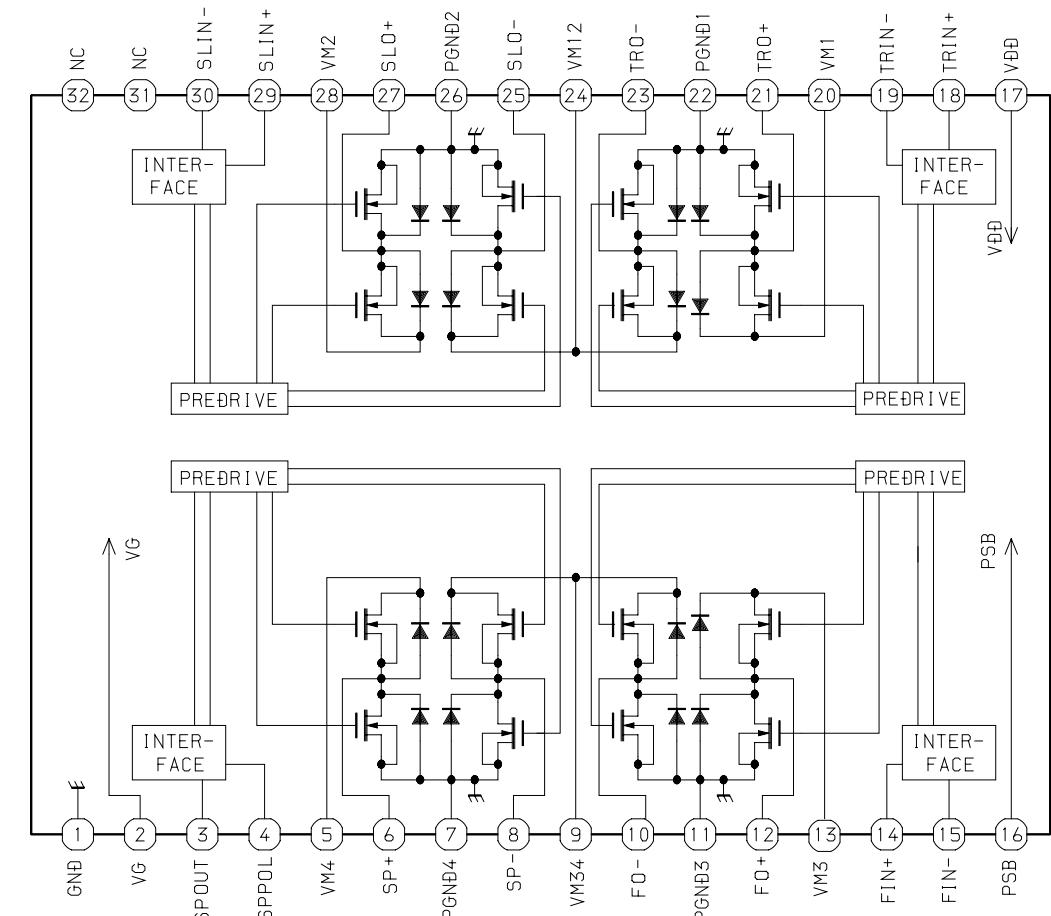
IC, TK11823



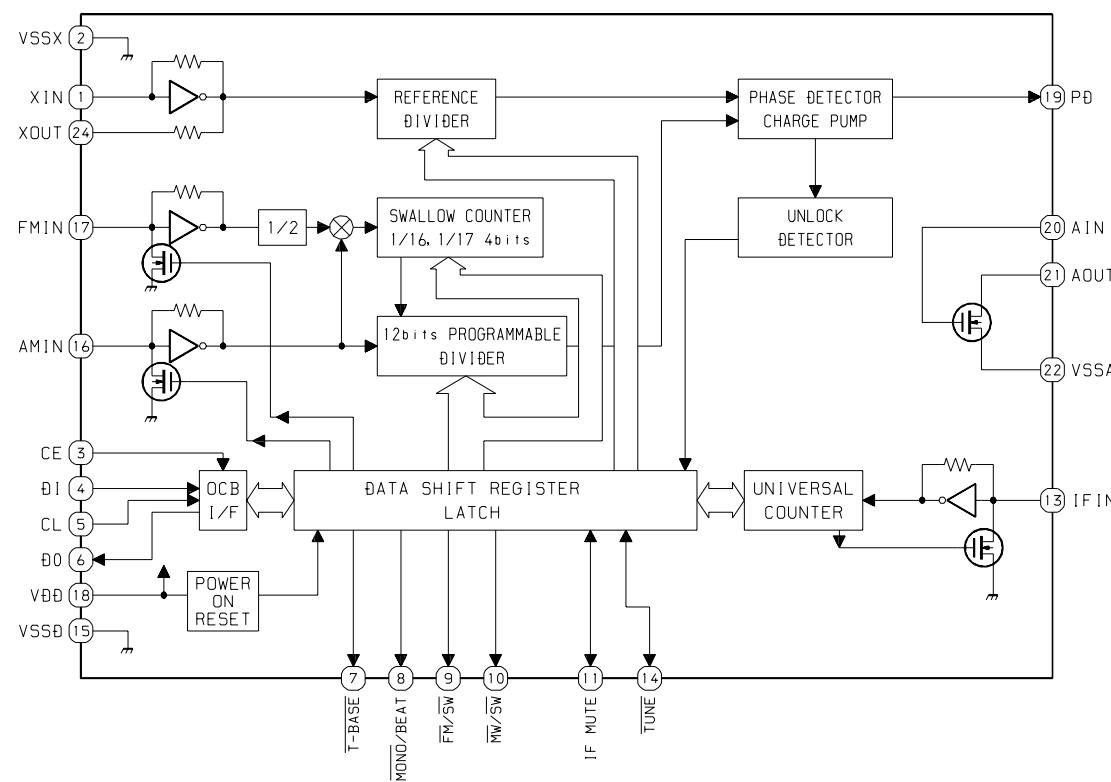
IC, LA1827V-TLM



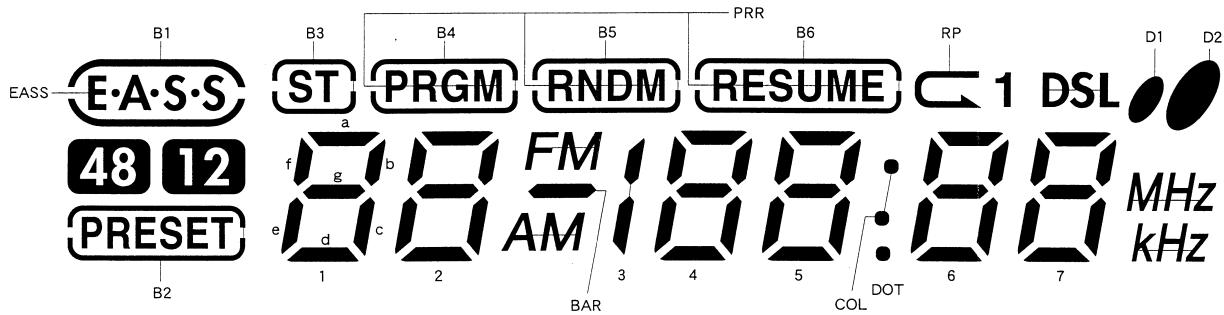
IC, BH6517FS



IC, LC72121V-D-TLM



LCD DIAGRAM

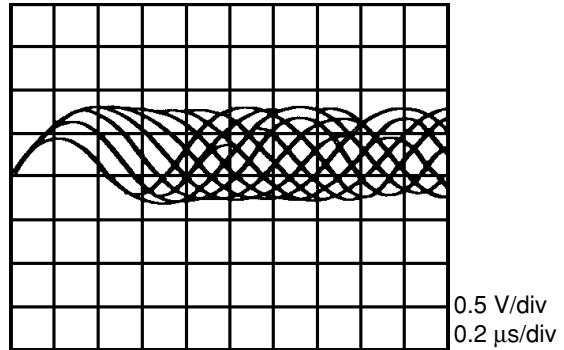


No	1	2	3	4	5	6	7	8	9	10	11
COM0	COM0	---	---	---	PRR	ST	B3	1a	B4	2a	B5
COM1	---	COM1	---	---	EASS	B1	1f	1b	2f	2b	FM
COM2	---	---	COM2	---	48	12	1e	1g	2e	2g	BAR
COM3	---	---	---	COM3	PRESET	B2	1d	1c	2d	2c	AM

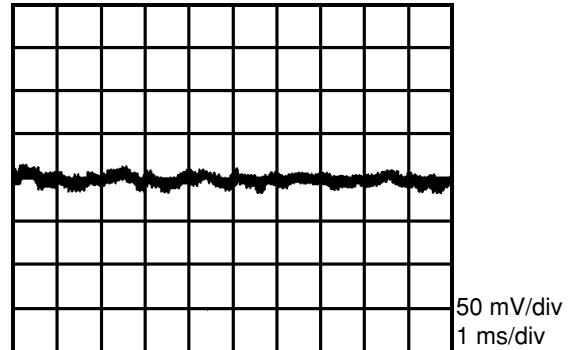
No	12	13	14	15	16	17	18	19	20	21
COM0	3	4a	B6	5a	RP	---	6a	DSL	7a	D1
COM1	4f	4b	5f	5b	1	6f	6b	7f	7b	D2
COM2	4e	4g	5e	5g	COL	6e	6g	7e	7g	MHz
COM3	4d	4c	5d	5c	DOT	6d	6c	7d	7c	kHz

WAVEFORM

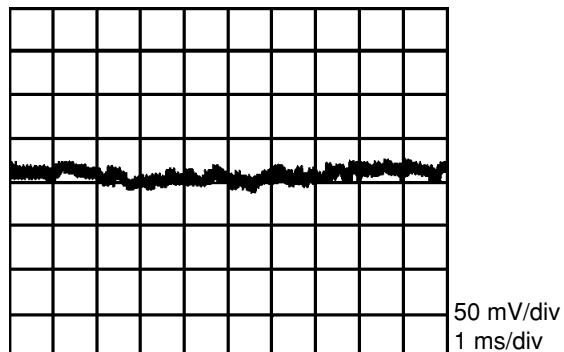
①IC501 PIN 7 (RF)



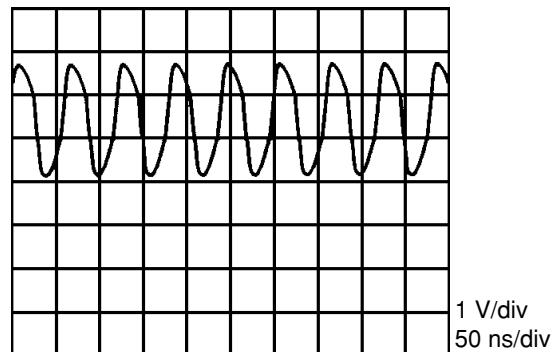
③IC501 PIN 20 (FEOOUT)



②IC501 PIN 25 (TEOUT)



④IC301 PIN 10 (OSC1)



Pin No.	Pin Name	I/O	Description
1 ~ 4	NC	-	Not connected.
5 ~ 7	VLC3 ~ 1	-	LCD Voltage divider resistor3 ~ 1 (Not used.)
8	VDD	-	Micro-computer power voltage (2.8 V).
9	OSC2	O	Main clock oscillator (4.2336 MHz).
10	OSC1	I	Main clock oscillator (4.2336 MHz).
11	VSS	-	Micro-computer GND.
12	XI	I	Sub clock input GND (Not used).
13	XO	O	Sub clock output (Not used).
14	MMOD	I	Memory mode switch input (Single chip mode).
15	VREF-	-	A/D converter GND.
16	K-FUNC	I	Function key input.
17	AN1	I	Connected to GND.
18	AC IN	I	AC adaptor detection terminal.
19	VD IN	I	Battery voltage measuring terminal.
20	K-RMC	I	Wired remote control input terminal.
21	SWD0	I	Digital out “ON/OFF” input (Not used).
22	SWEASS	I	EASS mode. SW input terminal.
23	SWR/H	I	RESUME/HOLD SW input terminal.
24	VREF+	-	Connected to VDD.
25	SWIL	I	Limit SW input.
26	PC	I	CD servo driver power OFF output. “L” power OFF.
27	CD-RW	O	CD-RW PLAYBACK gain up selection output. “H” = Gain up.
28	<u>CD-RW</u>	O	CD-RW PLAYBACK gain up selection output. “L” = Gain up.
29	SUBQ	I	DSP sub-code Q input.
30	SQCK	O	DSP sub-code clock output.
31	BEEP	O	Buzzer output for headphone.
32	<u>RST</u>	-	Micro-computer reset input.
33	NRST	O	DSP RESET output.
34	STAT	I	DSP STAT input.
35	MLD	O	DSP MLD output.
36	MDATA	O	DSP MDATA output.
37	MCLK	O	DSP BLKCK input.
38	BLKCK	I	DSP BLKCK input.
39	RSENSOR	I	Connected to GND.
40	CDCONT	I	CD/Tuner mode input.
41	IRQ3	I	Not connected.
42	<u>PU-ON</u>	O	H/A power down output.
43	<u>EASSON</u>	O	Gain up in EASS selection output. EASS on = “L”
44	DSL2	O	Not used.
45	DSL1	O	Not used.

Pin No.	Pin Name	I/O	Description
46	MUTE	O	Audio mute output.
47	STANDBY	O	Not used.
48	LCDRDO	O	Wired LCD remote control output.
49	P-OFF	O	Not used.
50	DSCHRG	O	Electric discharge output.
51	CHRG	O	Electric charge output.
52	DISP-DATA	O	LCD display data output.
53	DISP-CLK	O	LCD display data clock output.
54	DISP-CS	O	LCD display data chip selection output.
55	SEG25	O	Not used.
56	SWCL	I	Cover OPEN/CLOSE detection SW input.
57	EL-ON	O	EL back light control output.
58	SPCON	O	Spindle PWM control output.
59	CAR-LED	O	CAR-KIT model button LED light on output, "H" = Light ON
60	E-MODE	I	Control spindle shaft rotation (EASS only), "L" = Control spindle shaft rotation mode.
61	TEST	I	Test input.
62	M1/NM2	O	Not used.
63	K-PLAY	I	PLAY Key input terminal.
64	K-STOP	I	STOP Key input terminal.
65	BEEP-ON	I	BEEP ON/OFF. "H" = ON.
66 ~ 70	NC	O	Not connected.
71	SON	O	CD system power control output.
72 ~ 80	SEG8 ~ 0	O	Not connected.

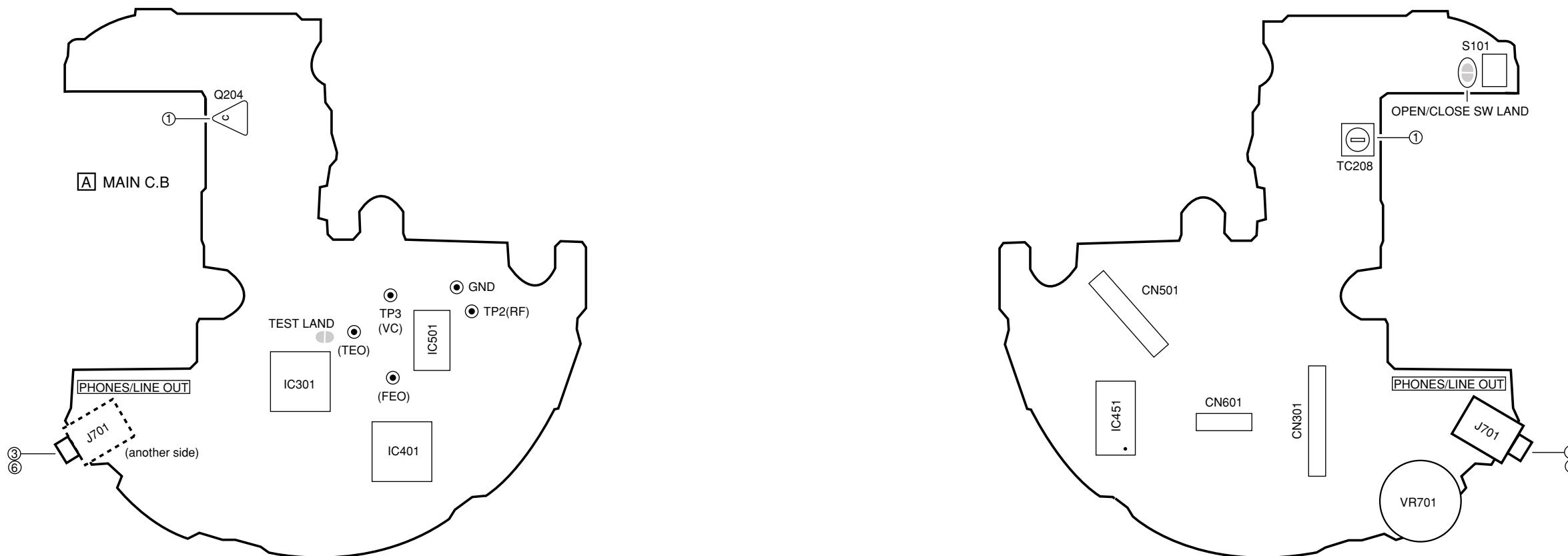
Pin No.	Pin Name	I/O	Description
1	VDD	-	+3 V power supply.
2	BIAS	-	LCD driver power supply.
3 ~ 5	VLC0 ~ 2	-	LCD driver power voltage.
6	VSS1	-	GND.
7 ~ 10	COM0 ~ 3	O	LCD common output.
11 ~ 27	SEG0 ~ 16	O	LCD segment output.
28 ~ 30	NC	-	Not connected.
31	DSL1	O	“H” when DSL1 output.
32	DSL2	O	“H” when DSL2 output.
33	STBY	O	“H” when STBY output.
34	BEEP-ON	O	“H” output when CD BEEP is “ON”.
35	CS	O	E ² P-ROM chip select.
36	B-FULL	O	“L” when “battery level LED-FULL” is illuminated.
37	B-MID	O	“L” when “battery level LED-MID” is illuminated.
38	B-EMP	O	“L” when “battery level LED-EMP” is illuminated.
39	AVDD	-	AD converter analogue power.
40	AVREF	-	AD converter reference power.
41	K-PSB	I	PLAY, STOP, BAND keys input.
42	K-FUNC1	I	KEY input 1.
43	K-FUNC2	I	KEY input 2.
44	BATT-LEVEL	I	BATT level input for battery level indication.
45	HOLD/OFF	I	“L” input when in HOLD mode.
46	REMO-IN	I	Remote control AD figure input.
47	TU-SEL	I	Japan or oversea settings input. “H” = Japan, “L” = oversea.
48	AVSS	-	GND for AD converter.
49	DATA-IN	I	E ² P ROM data input.
50	DATA-OUT	O	E ² P ROM data output.
51	DISP-CS	I	Chip selection input for CD indication data.
52	SK	O	E ² P ROM clock output.
53	BEEP	O	BEEP output (it is fixed due to square-wave output).
54	DISP-DATA	I	CD detection data input.
55	NC	O	Not connected.
56	DISP-CLK	I	Clock input for CD detection data.
57	AM-STEP	I	AM STEP (9K/10K) switch input.
58	K-PLAY	O	“H” output when PLAY key is pressed.
59	K-STOP	O	“H” output when STOP key is pressed.
60	K-OP/CL	I	Cover detection. “L” input when the cover is OPEN.
61	CD-CONT	O	“L” output when CD is ON.
62	P-OFF	O	“L” output when power is off.
63	A-MUTE	O	MUTE output.

Pin No.	Pin Name	I/O	Description
64	AM-SFT	O	For “DD convertor” oscillator terminal clock shift.
65	DD-SFT	O	For “DD convertor” oscillator terminal clock shift.
66	CLK-SFT	O	“H” output when microcomputer oscillator terminal clock shift.
67	RESET	I	Reset input.
68	XTAL2	O	Connection terminal to oscillator terminal.
69	XTAL1	I	Connection terminal to oscillator terminal.
70	VSS	-	GND.
71	VDD	-	+3 V power supply.
72	XT2	-	Not connected.
73	XT1	-	Connected to GND.
74	VDD	-	Connected to VDD.
75	AC-IN	I	“H” input when AC adapter connected.
76	T-ON	O	“L” output when TUNER is ON.
77	PLL-DI	I	PLL data input.
78	PLL-CE	O	PLL chip enable.
79	PLL-CLK	O	PLL-CLK.
80	PLL-DO	O	PLL data output.

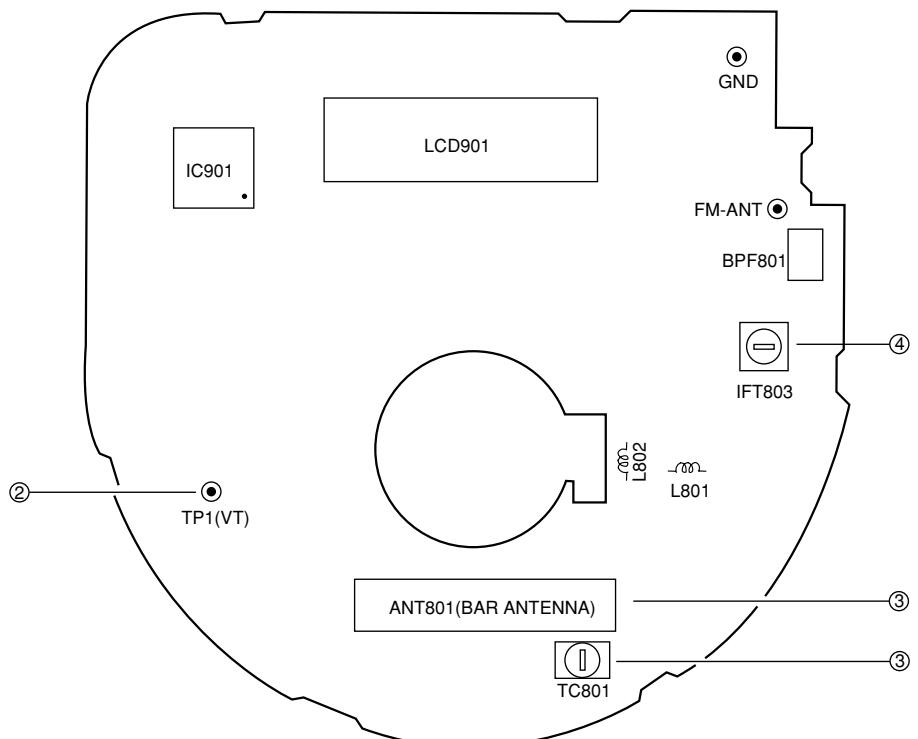
Pin No.	Pin Name	I/O	Description
1	DVDD	-	DRAM interface power (terminal No. 2 to 19).
2 ~ 3	D0 ~ 1	I/O	DRAM data input/output signal 0 ~ 1.
4	NWE	O	DRAM write enable signal.
5	NRAS	O	DRAM RAS control signal.
6 ~ 7	D2 ~ 3	I/O	DRAM data input/output signal 2 ~ 3.
8	NCAS0	O	DRAM CAS control signal 0.
9	NCAS1	O	DRAM CAS control signal 1 (when 1M or 4M x2 are used). DRAM address signal 10 (when 16M DRAM is used).
10 ~ 14	A8 ~ 4	O	DRAM address signal 8 ~ 4.
15	A9	O	DRAM address signal 9.
16 ~ 19	A0 ~ 3	O	DRAM address signal 0 ~ 3.
20	DVSS2	I	Digital circuit GND.
21	DVDD2	I	Digital circuit power.
22	SPOUT	O	Spindle motor driver signal output.
23	TRVM	O	Traverse drive output (+ polar output).
24	TRVP	O	Traverse drive output (- polar output).
25	TRM	O	Tracking drive output (+ polar output).
26	TRP	O	Tracking drive output (- polar output).
27	FOM	O	Focus drive output (+ polar output).
28	FOP	O	Focus drive output (- polar output).
29	FBAL	O	Focus balance adjustment output.
30	TBAL	O	Tracking balance adjustment output.
31	VREF	I	DA output reference voltage (FBAL, TBAL, DSLF2).
32	FE	I	Focus error signal input (analogue input).
33	TE	I	Tracking error signal input (analogue input).
34	RFENV	I	RF envelope signal input (analogue input).
35	OFT	I	Off track signal input. "H" = Off track.
36	NRFDET	I	RF detection signal input. "L" = Detected.
37	BDO	I	Drop out signal input. "H" = Drop out.
38	LDON	O	Laser ON signal output. "H" = ON.
39	ARF	I	RF signal input.
40	IREF	I	Reference current input terminal.
41	ADPVCC	I	AD reference voltage input (analogue input).
42	DSL	O	DSL loop filter terminal.
43	DSLF2	O	DSL unbalanced current correction.
44	PLLF	O	PLL loop filter terminal.
45	VCOF	O	Jitter free VCO loop filter terminal.
46	AVDD2	I	Analogue circuit power. (for DSL, PLL, VCOF, AD, DA).
47	AVSS2	I	Analogue circuit GND. (for DSL, PLL, VCOF, AD, DA).
48	OUTL	O	Lch audio output.

Pin No.	Pin Name	I/O	Description
49	AVSS1	I	Analogue circuit GND.
50	OUTR	O	Rch audio output.
51	AVDD1	I	Analogue circuit power.
52	FSEL	I	Noise filter ON/OFF switch input. “L” = ON, “H” = OFF.
53	TMOD1	I	Terminal mode switch input terminal 1, Normally set to “L”.
54	TMOD2	I	Terminal mode switch input terminal 2, Normally set to “L”.
55	FLAG	O	Flag signal output.
56	CLVS/IPFLAG	O	Command switch: Spindle servo phase synchronizing signal output. “H” = CLV, “L” = Rough servo. Interpolation flag signal output. “H” = Interpolation.
57	EXT0/ISRDATA	I/O	Command switch: Extension input/output port 0, SRDATA input.
58	EXT1/ILRCK	I/O	Command switch: Extension input/output port 1, LRCK input. “H” = Lch audio data, “L” = Rch audio data.
59	EXT2/IBCLK	I/O	Command switch: Extension input/output port 2, BCLK input.
60	TX	O	Digital audio interface output signal.
61	MCLK	I	Microcomputer command clock signal input. (data is latched at loading edge.)
62	MDATA	I	Microcomputer command data signal input.
63	MLD	I	Microcomputer command load signal input. “L” = Load.
64	BLKCK	O	Sub-code block clock signal fBLKCK = 75 Hz. (in normal PLAY mode) /CDTEXT SYNC signal (fDQSY = 300 Hz. (in normal PLAY mode)
65	SQCK/BCLK	I/O	Command switch: Sub-code Q resistor external clock input, SRDATA bit clock output.
66	SUBQ/LRCK	O	Command switch: Sub-code Q data output, L, R discrimination signal output. “H” = Lch audio data, “L” = Rch audio data.
67	DMUTE/SRDATA	I/O	Command switch: Muting input, “H” = MUTE. Serial data output.
68	STAT	O	Status signal (CRC, RESY, CLVS, NTTSTOP, SQOK, FLAG6, SENSE, NFLOCK NTLOCK, BSSEL, SUBQ DATA, CDTEXT DATA, SHOCK RESISTANCE READ DATA.
69	NRST	I	Reset input “L” = Reset.
70	SPPOL	O	Spindle motor drive signal output. (polar output)
71	PMCK	O	88.2 KHz clock signal output.
72	SMCK	O	4.2336 MHz clock signal output.
73	SUBC/SSYNC	O	Command switch: Sub-code serial output, Sector SYNC output.
74	SBCK/64FS	I	Command switch: Clock input for sub-code serial output, 64FS output.
75	NCLDCK	O	Sub-code frame clock signal output. (fCLDCK = 7.35 KHz)
76	NTEST	I	Test terminal normally set to “H”.
77	X1	I	Quartz oscillator circuit input terminal f = 16.9344 MHz.
78	X2	O	Quartz oscillator circuit output terminal f = 16.9344 MHz.
79	DVDD1	I	Digital circuit power.
80	DVSS1	I	Digital circuit GND.

CD TEST MODE



The servo circuit of this model is designed to be adjustment-free and the adjustment value and disc distinction (CA-DA, CD-R and CD-RW etc.) is adjusted by within the IC. Therefore the adjustment is performed by each TOC reading. The adjustment conditions within the IC of each servo can be monitored in this test mode.



1. How to start the Test Mode

Starting method of the test mode differ depending upon the type of disc being used. This is because the adjustment values of each servo also differ depending upon the type of disc.

When using the CD-DA or CD-R

- 1) Short-circuit the test land and the OPEN/CLOSE SW land.
- 2) Insert the AC plug and install the CD-DA or CD-R disc.
- 3) Press the PLAY and STOP buttons in this sequence and read the TOC.
- 4) Press the DISPLAY/ENTER button and confirm that all LCD light up.

When using the CD-RW

- 1) Short-circuit the test land and the OPEN/CLOSE SW land.
- 2) Insert the AC plug and install the CD-RW disc.
- 3) Press the PLAY, STOP and DSL buttons in this sequence and read the TOC. The LCD display should display CD-r at this point.
- 4) Press the DISPLAY/ENTER button and confirm that all LCD light up.

Note 1) If the TOC cannot be read, press the DISPLAY/ENTER button once "Err" has appeared on the LCD, causing all the LCDs to become lit up. The following steps 2 and 3 can be confirmed even if the TOC cannot be read.

Note 2) By repeatedly pressing the DISPLAY/ENTER button, all LCD will light up and the TOC display will be repeated.

Note 3) By repeatedly pressing the DSL button, the "CD-d" and "CD-r" displays will be repeated.

When the LCD displays "CD-d," CD-DA, CD-R is selected.

When the LCD displays "CD-r," CD-RW is selected.

Note 4) The test mode is cancelled by disconnecting the AC plug and removing the soldering of short land.

2. DISC distinction (confirmation of FE waveform)

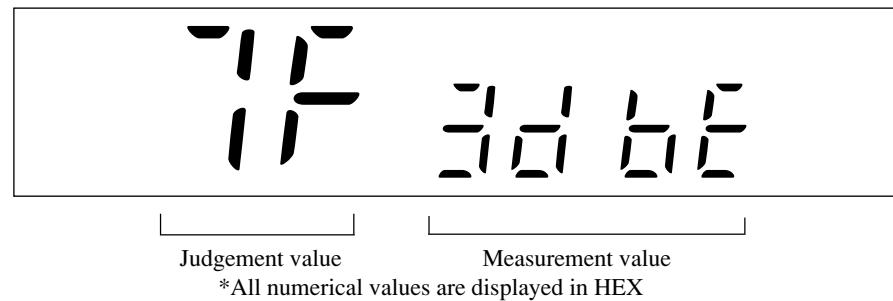
This mode is possible to perform a confirmation of the disc distinction.

Confirmation method

- 1) Press the DSL button and select "CD-d" or "CD-r" (Refer to Note 3).
- 2) Install the disc.
- 3) Press the MODE button.

The LCD will change as follows.

Example: Test disc: TCD-782, DISC type select: CD-d, Judgement value: 7F, Measurement value: 3D BE.



What disc the IC has selected can be understood according to this judgment value.

The decision standard of IC is as follow.

	LCD displays "CD-d"	LCD displays "CD-r"
0 < Judgment value < 10	No disc	No disc
10 < Judgment value < 32	CD-RW	No disc
32 < Judgment value < C8	CD-DA and CD-R	CD-RW
C8 < Judgment value		CD-DA and CD-R

The state of the FE waveform can also be understood from this judgment value.

3. Confirmation of sled movement

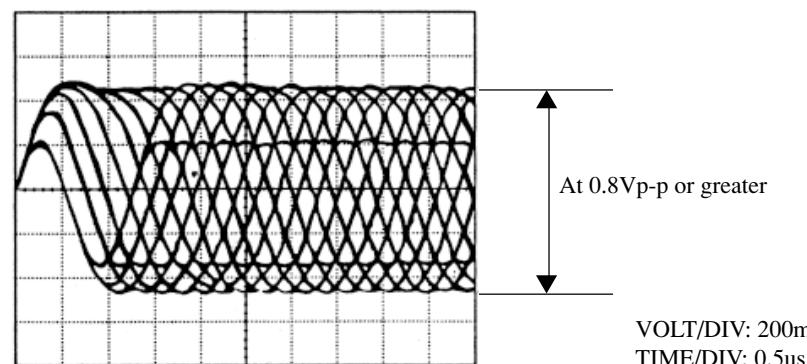
By pressing the F. SKIP or B. SKIP button continuously when all LCD light up, it is possible to transfer the pick-up to either the outer circumference or the inner circumference (the LCD is to remain all light up).

4. Confirmation of the RF level

Test point: RF and VC (Vref)

Test disc: TCD-782

Confirm that the RF waveform appears as shown below.

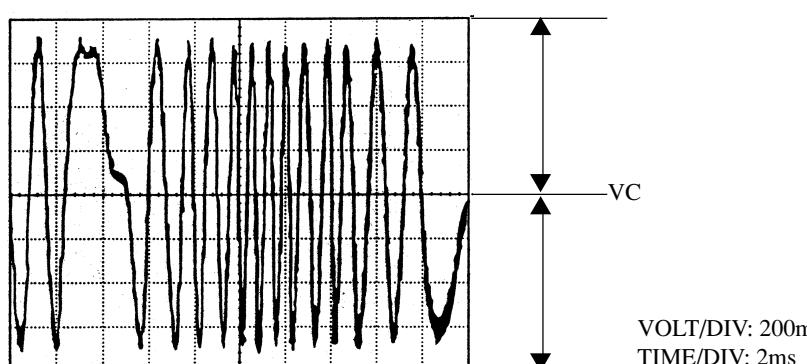


5. Confirmation of tracking balance

Test point: TE and VC (Vref)

Test disc: TCD-782

Press the DSL button while the test disc is playing and confirm that the traverse waveform is as is shown below.



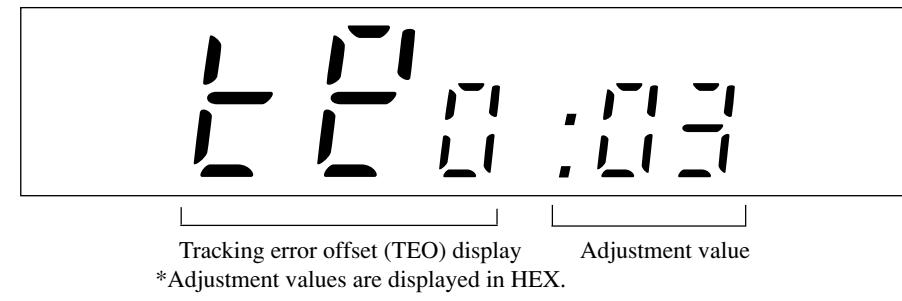
6. Confirmation of each servo

It is possible to confirm the adjustment value of each servo by repeatedly pressing the MODE button while the test disc is playing. The

switchover sequence is as stated below.

Confirmation mode OFF -> Focus bias (FB) -> Tracking balance (TB) -> Tracking gain (TG) -> Tracking error offset (TEO) -> Focus gain (FG) -> Focus error offset (FEO) -> Confirmation mode OFF

Example: Tracking error offset (TEO) Adjustment value: 03



ADJUSTMENT

< TUNER SECTION >

1. DD converter clock adjustment

Settings : • Test point : Q204 Collector

• Adjustment location: TC208

Method : Set to AM603 kHz and adjust TC208 so that the test point becomes 360kHz.

2. AM VT Check

Settings : • Test point : TP1 (VT)

Method : Set to AM 530kHz(AU,ALH), 531kHz(Other) and check that the test point is $1.0V \pm 0.5V$ and set to AM 1710kHz(AU,ALH), 1602kHz(Other) and check the test point is $7.5V \pm 1.0V$ (AU,ALH), $6.5V \pm 1.0V$ (Other).

3. AM Tracking Adjustment

Settings : • Test point : HP OUT (VOLUME MAX)

• Adjustment location :

BAR ANTENA.....600kHz(AU,ALH)

BAR ANTENA.....603kHz(Other)

TC801.....1400kHz(AU,ALH)

TC801.....1404kHz(Other)

* Repeat this adjustment a few times until the wave shape has the maximum amplitude.

4. AM IF Adjustment

IFT803.....999kHz(Other)

IFT803.....1404kHz(AU,ALH)

5. FM VT Adjustment(Lower side)

Settings : • Test point : TP(VT)

• Adjustment location : L801

Method : Set to FM 87.5MHz and adjust L851 so that the test point becomes $1.5 \sim 2.0V$.

6. FM Tracking Adjustment

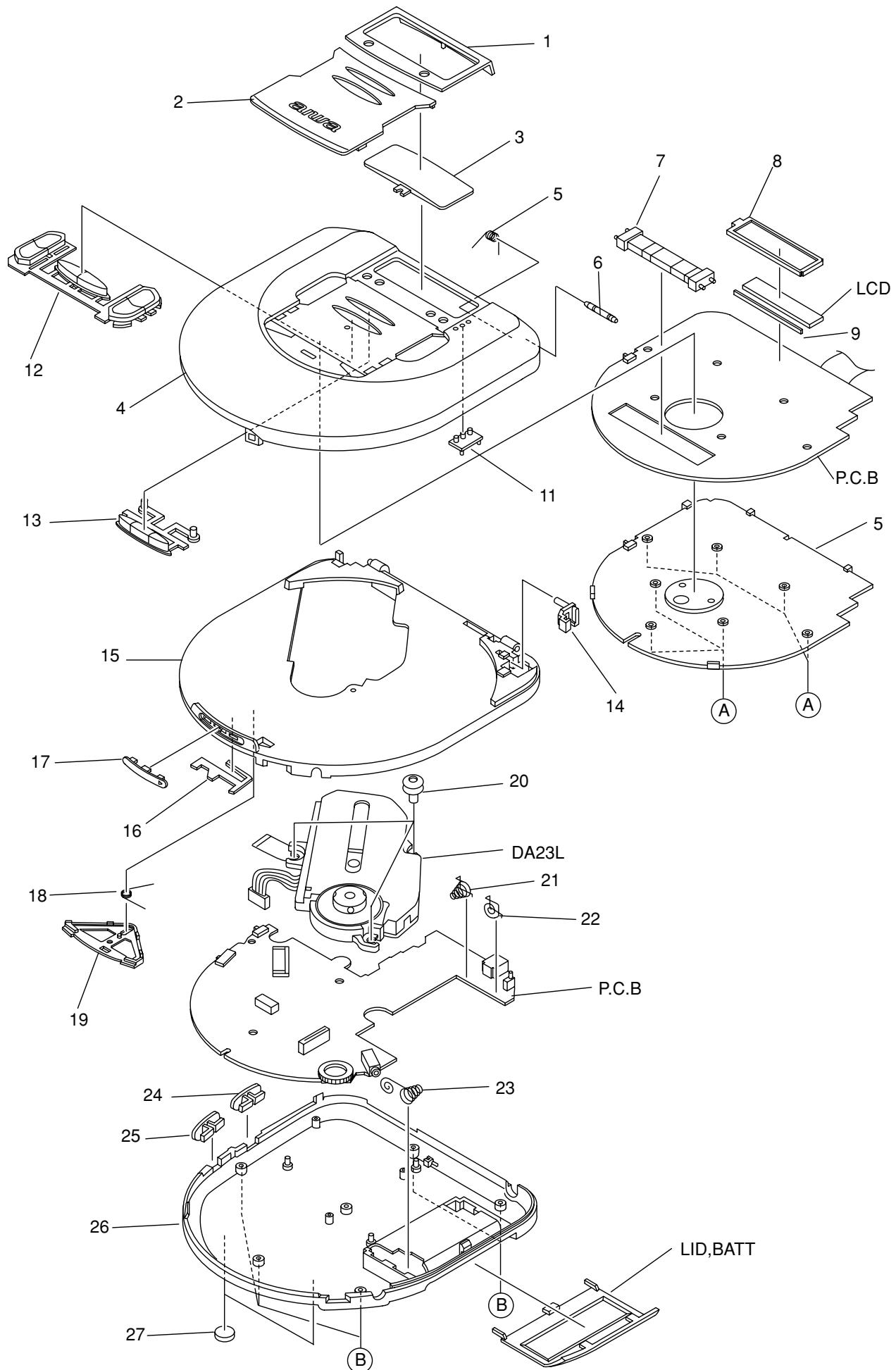
Settings : • Test point : HPOUT (VOLUME MAX)

• Adjustment location :

L802.....87.5MHz

* Repeat this adjustment a few times until the distortion is minimum.

MECHANICAL EXPLODED VIEW 1 / 1



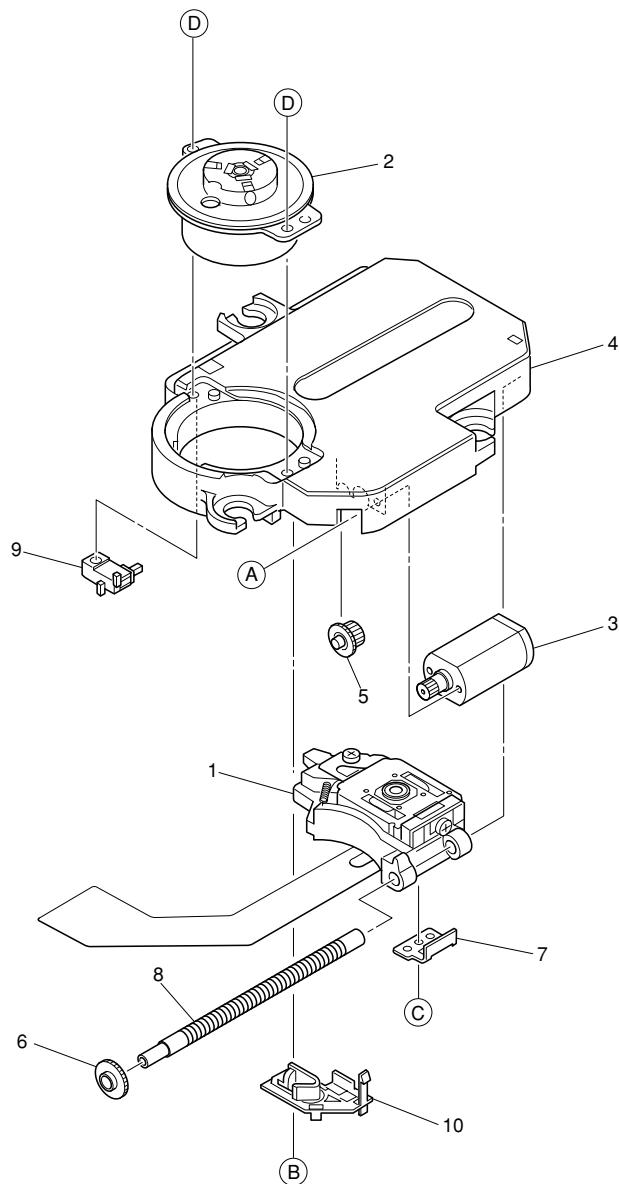
MECHANICAL PARTS LIST 1 / 1

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
1	8A-HC1-006-010		PANEL,DISPLAY	19	8A-HC1-204-010		HLDR,OPEN
2	8A-HC1-005-010		PANEL,LID CD	20	8Z-HC1-225-010		DMPR,MECHA(SP)
3	8A-HC1-007-010		WINDOW,DISPLAY	21	8A-HC1-206-010		BAT-CONTACT,(-)
4	8A-HC1-001-010		LID,CD<R210>	22	8A-HC1-205-010		BAT-CONTACT,(+)
4	8A-HCB-001-010		LID,CD(11)<R110>	23	8Z-HC7-216-010		BAT-CONTACT,(+)(-) (SP)
5	8A-HC1-201-010		SPR-T,OPEN	24	8A-HC1-013-010		KNOB,SL EASS<R210>
6	85-HC6-205-110		SHAFT,LID(300) HK	25	8A-HC1-011-010		KNOB,SL HOLD
7	8Z-HC1-610-010		ANT,BAR-ANTENNA	26	8A-HC1-012-010		CABI ASSY,BOTTOM<R210>
8	8A-HC1-207-010		PLATE,LCD	26	8A-HCB-005-010		CABI ASSY,BOTTOM(11)<R110>
9	8Z-HC1-209-010		JOINT,LCD ZHC-1	27	8Z-HC4-027-010		FOOT,DIA10
10	8A-HC1-009-010		HLDL,LID CD	A	87-067-384-010		SCREWVT1.4-3.5HL
11	8A-HC1-015-010		LENS,LED	B	87-067-869-010		V+1.7-8 HL BLK
12	8A-HC1-008-010		KEY,PLAY				
13	8A-HC1-014-010		KEY,BAND				
14	8A-HC7-018-010		LEVER,OPEN				
15	8A-HC1-002-010		CABI,CENTER<R210>				
15	8A-HCB-002-010		CABI,CENTER(11)<R110>				
16	8A-HC1-203-010		LEVER,OPEN				
17	8A-HC1-010-010		KNOB,SL OPEN				
18	8A-HC1-202-010		SPR-T,KNOB				

COLOR NAME TABLE

Basic color symbol	Color	Basic color symbol	Color	Basic color symbol	Color
B	Black	C	Cream	D	Orange
G	Green	H	Gray	L	Blue
LT	Transparent Blue	N	Gold	P	Pink
R	Red	S	Silver	ST	Titan Silver
T	Brown	V	Violet	W	White
WT	Transparent White	Y	Yellow	YT	Transparent Yellow
LM	Metallic Blue	LL	Light Blue	GT	Transparent Green
LD	Dark Blue	DT	Transparent Orange		

CD MECHANISM EXPLODED VIEW 1 / 1



CD MECHANISM PARTS LIST 1 / 1

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
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1	S0-A41-A20-600		PICKUP LASER ASSY
2	SM-10A-108-001		MOTOR ASSY SPINDLE
3	S0-M10-A10-900		MOTOR SLED ASSY
4	S2-311-A12-200		CHASSIS
5	S2-511-A23-200		GEAR MIDDLE

6	S2-511-A23-100		GEAR, SCREW
7	S2-511-A23-400		GEAR, RACK
8	S2-511-A07-900		SPINDLE SCREW
9	S4-S13-A00-200		SW, LEAF
10	S2-451-A18-100		HOLDER GEAR

A	SS-EXE-A04-000		SCR PAN PCS 1.4-2.2
B	SS-GXE-A00-300		SPECIAL SCREW
C	SS-EXE-A14-100		SPECIAL SCREW
D	SS-GXE-A00-202		SPECIAL SCREW M1.7-4.0

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